



Svein E. Haagenrud and Guri Krigsvoll Instructions for quantitative classification of environmental degradation loads onto structures





Project report 378 Svein Haagenrud and Guri Krigsvoll Instructions for quantitative classification of environmental degradation loads onto structures

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RDT Project: Life Cycle Management of Concrete Infrastructures for Improved Sustainability: LIFECON

Preface

This report constitute NBI's final report regarding the task "Instructions for quantitative classification of environmental degardation loads onto structures" from the EU-project "G1RD-CT-2000-00378- Life Cycle management of Concrete Infrastructures for improved Sustainability (LIFECON)". Svein E. Haagenrud acted as Task leader and the project had 17 partners from Finland, Norway, Sweden, UK, Germany and France. Other Norwegian project partners were Kystdirektoratet, Interconsult AS, Millab Consult A.S. and Norwegian University of Science and Technology.

Svein Haagenrud

Project

leader

RDT Project: Life Cycle Management of Concrete Infrastructures for Improved Sustainability: LIFECON

Abstract

This report provides relevant *systematic* and *requirements* for quantitative classification of environmental loading onto structures, and overview of *existing systems for environmental classification*, as well as *sources* of environmental exposure data, and methods for their assessment and modelling on various geographical scales. *Instructions/guidelines* for how to characterise the environmental loads on concrete structures on object and network level are given, serving as basis for developing and testing a quantitative classification system for environmental loading. For most European countries environmental data and models are available from meteorological offices and the environmental research area, and these data and the work performed are directly applicable for LIFECON. The present LMS prediction module contains such modelling of environmental data and of service life functions for a range of the supplementary materials in concrete structures, such as for example galvanized (and coated) steel.

Strategies and methodologies for developing the quantitative environmental classification system for concrete are given. Those are, firstly, comparative case studies using the new European standard -"EN 206-1 Concrete" and detailed environmental characterisation of the same objects, and secondly, a more theoretical classification based upon parametric sensitivity analysis of the complex Duracrete damage functions under various set conditions. In this way the determining factors are singled out and classified. Such classification systematic is needed to enable sound prediction of service lifes and maintenance intervals both on object and network level. This in turn is a necessary prerequisite for change of current reactive practise into a pro-active life- cycle based maintenance management.

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List of terms, definitions and symbols

- LMS = Life Cycle Management System
- ERF = Environmental Risk Factor module of LMS
- SLP = Service Life Prediction module of the LMS
- ENSIS = Environmental Surveillance and Information System

1. Introduction

1.1 State of the art

Existing systems for quantitative classification of environmental loading related to durability for building materials and components are described (see Chapter 4). For *quantitative* classification of atmospheric environmental loads there are two *options* as shown by description of the existing and emerging classification systems within ISO and EOTA. Some systems tries to classify the *generic atmospheric aggressivity* on a global to local scale (ISO 15686 "Service Life Planning - Part 4" and EOTA, 1999), without specific knowledge of damage functions, but based on overall experience of materials degradation at large. The other option and systematic is material (family) specific and based on knowledge of their damage functions, such as ISO 9223 that are specific for metals.

These systems should be discussed in order to check out if they can be feasible and adopted also for the purpose of concrete structures. This will be done in D4.4, which is to be published in Final form as part of the Cluster report within the LIFETIME project.

The main basis for classification in LIFECON should be the new European standard -"EN 206-1 Concrete - Specification, performance, production, and conformity"- that was recently endorsed (CEN, 2001). This contains an agreed *qualitative* classification system as a synthesis of "best available" knowledge, and is therefore described in detail (Chapter 2). It covers the relevant degradation mechanisms and exposures in atmospheres, fresh water, seawater, and soil, indicating the decisive character of moisture and chloride. The natural approach would be to try to develop the EN 206-1 further into a quantitative system.

1.2 Need of progress

In general, requirements for establishing and implementing quantitative classification systems for durability of materials and components are:

- 1. Well defined and relatively simple damage functions for the materials in question
- 2. Availability of environmental exposure data/loads, including methods and models for assessing their geographical distribution
- 3. User friendly IT systems for storage, processing and modelling of the environmental loads, and service lives onto the concrete infrastructures, on object and network level

For concrete, and for many of the supplementary materials, the relevant damage functions are provided by D4.1 (and D3.2) and given in chapter 5, defining also the necessary environmental degradation factors for classification. The Duracrete concrete models are complex and will have to be simplified for classification purposes.

As shown in chapter 5 the requirements for availability of environmental data and for IT systems are fulfilled and no longer barriers for exploitation. It is shown that environmental data and models are available from meteorological offices and the environmental research area, and that these data and the work performed are directly applicable for LIFECON. The present environmental exposure module of LMS contains such modelling of environmental

loads and service life functions for some of the supplementary materials, such as galvanised (coated) steel.

In order to develop the quantitative classification two strategies have been chosen. Firstly, a more practical approach of validation, where the EN 206-1 system should be tested out on the chosen objects and compared with detailed environmental characterisation of the same objects using the available data and methods for environmental characterisation. An EN 206-1 harmonized protocol for <u>the 11 selected objects</u> is therefore also given in chapter 3. Such studies should be undertaken in many countries to develop the needed national annexes for a proper implementation of EN 206-1 across Europe, see item 2.3. A first sketch of how such as system might look like, based on best available knowledge and experience, is provided in the present report.

Secondly, a more teoretical classification based upon parametric sensitivity analysis of the complex Duracrete damage functions under various set conditions. In this way the determining factors are singled out and classified. This is performed in D3.2 (Lay, 2003), and shown in context in D4.4.

Chapter 6 gives instructions for how to characterise the exposure environments of these objects, on object and on network level, based on the descriptions in chapter 5. A condition assessment protocol with respect to environmental characterisation of the selected sample of objects is outlined.

1.3 **Objectives and Deliverables of WP 4**

The objectives of the WP4 are "to provide and synthesise the necessary classification of environmental degradation loads for developing and exploiting the models of WP3." WP4 will develop methods and data for assessing, modelling, mapping and classification of environmental risk factors on different geographical levels based on damage functions.

Further, from Annex 1 of Contract the following *overall objective* can be added "To produce the Draft Standard Proposal: Classification of Environmental Exposure..." The deliverables planned for WP4 are thus:

- D4.1 Definition of necessary environmental degradation load parameters.
- D4.2 Instructions for quantitative (characterisation) classification of environmental degradation loads onto structures.
- D4.3 GIS based national exposure modules and National reports on <u>quantitative</u> environmental degradation loads for chosen objects and location.
- D4.4 Generic report on methodology and methods of quantitative classification of environmental loads onto structures for LIFECON and for Cluster report: "European Guide for Lifetime Design and Management of Civil Structures and Buildings". (To be published within LIFETIME).

Discussions during the course of the project have shown that it may be difficult to get a consistent description just from short headlines, and therefore a more detailed description of the relationship between the deliverables are given:

- D4.1 provides the relevant damage functions as basis for defining the type and formats for the relevant environmental degradation agents for classification, on object and network level. This is largely based on input from D3.2
- D4.2 provides relevant *systematic* and *requirements* for quantitative classification, *overview of sources* of environmental exposure data and methods for their assessment and modelling on various geographical scales, and *instructions/guidelines* for how to characterise the environmental loads on concrete structures on object and network level, as basis for later classification.
- D4.3 characterisation of relevant environmental loading onto chosen objects, on object and network level, exhibited in the GIS based Environmental Risk Factor module at least for one country (Norway).
- D4.4 report containing both the methodology for classification, and the proposal (standard) for quantitative classification of *environmental loads onto concrete structures in Europe.(To be published within LIFETIME Cluster report)*

Environmental characterisation and classification is needed to enable sound prediction of service lifes and maintenance intervals both on object and network level in the LMS system.

2. Classification system for Concrete based on EN 206

2.1 EN 206-1

The need to classify the exposure corrosivity for concrete has been an issue of great concern for many years. Based on existing knowledge and experience the new European standard EN 206-1 Concrete - Specification, performance, production, and conformity was recently endorsed (CEN, 2001), superseding the previous ENV 206:1990. Many items were subject to revisions, one of them being "extension of the classification systems for concrete especially with respect to environmental conditions".

The established classification system is given in the EN 206-1, chapter 4 - Classification, of the standard, and is characterized by the following;

- Covers the relevant degradation mechanisms carbonation, chloride, freeze/thaw, chemical
- Classification is focused on the various stages of corrosion propagation
- Covers exposures in atmospheres, fresh water, sea-water, and soil, indicating the decisive character of moisture and chloride
- Includes only *qualitative* descriptions of exposure classes *except* for chemical attack from natural soil and ground water (Table 2)
- The systematic describes "informative examples of constructions, or categories of exposures, where the exposure class may occur."
- Requirements for concrete relating to durability exposure classes are also defined, specifying *constituent materials, water cement ratio, cement content, compressive strength class*

The classification tables from the EN 206-1 are given in Table 1 and Table 2.

2.2 Strategies for developing quantitative classification based on EN 206-1

A quantitative classification system should be rather simple and easy to use in order to get some quantitative figures that allow for assessments or calculation of probability of degradation. Such systems exist for some materials like for example metals and alloys (ISO, 1992). For concrete this becomes extremely difficult due to the complexity of the degradation and thus the degradation models (see item 3.2 and D3.2). This was a topic of very much discussion during the first period of the project. It takes considerable knowledge and vast amounts of systematic data and experience to simplify the now complex models.

Two main strategies were followed in the development. Firstly, a more practical approach of validation, where the EN 206-1 system should be tested out on the chosen objects and compared with detailed environmental characterisation of the same objects using the available data and methods for environmental characterisation. By extensive assessments of the degradation modes and the compliant environmental exposure, it was hoped that enough data would be available to give ground for a thorough proposal on quantitative classification. An EN 206-1 harmonized protocol for the 11 selected objects is therefore also given in chapter 3. Such studies should be undertaken in many countries to develop the needed national annexes for a proper implementation of EN 206-1 across Europe, see item 2.3. A first sketch of how such a system might look like, based on best available knowledge and experience, is provided in the present report.

To establish a clearer picture and a better ground for creating a quantitative system a very rough sketch for quantitative classification of exposure classes for *carbonation induced* corrosion, based on "best available "knowledge and experience, and a simplification of the complex models in D3.2 was established (see also item 3.2). This should illustrate a possible structure of such as system. It was realised that not enough compliant environmental and condition assessment data would be available to give ground for a thorough proposal on quantitative classification. As a second strategy it was therefore decided to perform sensitivity analysis of the ingoing parameters in the degradation models, in order to decide upon their importance, and hopefully give ground for proposals of classes and boundaries. This has been done recently by Sascha Lay (D3.2, Draft3, 2003). The results from this will be put in D4.4.

For the corrosion process it is the moisture content and the resistivity of the concrete that determine the rate of the corrosion, i.e. the derived parameters containing the same RH and TOW parameters, see Carbonation model in Table 3. For the high-risk classes of XC3 and XC4 the sketched classifications on object/element level are shown in Table 4. A detailed discussion of the proposal is left for the final system proposal in D4.4.

Iuvie I Exposure cu	taote 1 Exposure classes from EN 200-1	
Class designation	Description of environment	Informative examples where exposure classes may occur
1 No risk of corrosion or attack	on or attack	
	For concrete without reinforcement or embedded	
	metal: all exposures except where there's free/thaw,	
X0	abrasion or chemical attack	Concrete inside buildings with very low air humidity
	For concrete with reinforcement or embedded	
	metal: very dry	
2 Corrosion induced by carbonation	d by carbonation	
Where concrete con	Where concrete containing reinforcement or other embedded metal is e	or other embedded metal is exposed to air moisture, the exposure shall be classified as
follows:		
Note: the moisture condition 1	relates to that in the concrete cover to reinforcement or other embedded metal	Note: the moisture condition relates to that in the concrete cover to reinforcement or other embedded metal but, in many cases conditions in the concrete cover can be taken as reflecting that in the
surrounding environment. In th	surrounding environment. In these cases classification of the surrounding environment may be adequate. This may not be the case if there is a barrier between the concrete and its environment.	ay not be the case if there is a barrier between the concrete and its environment.
XCI	Drv or nermanently wet	Concrete inside buildings with low air humidity
		Concrete permanently submerged in water
CJX	Wet rarely dry	Concrete surfaces subject to long-term water contact
707	wer, tately uty	Many foundations
EUX	Moderate humidity	Concrete inside buildings with moderate or high air humidity
		External concrete sheltered from rain
XC4	Cvelic wet and drv	Concrete surfaces subject to water contact, not within
		exposure class XC2
3 Corrosion induce	3 Corrosion induced by chlorides other than from sea water	
Where concrete con	taining reinforcement or other embedded metal is sub	Where concrete containing reinforcement or other embedded metal is subject to contact with water containing chlorides, including de-
icing salts, from sou	icing salts, from sources other than from sea-water, the exposure shall be classified as follows:	lassified as follows:
XD1	Moderate humidity	Concrete surfaces exposed to airborne chlorides
XD2	Wet, rarely dry	Swimming pools. Concrete exposed to industrial waters containing chlorides
XD3	Cyclic wet and dry	Parts of bridges exposed to spray containing chlorides Pavements; Car park slabs

Table 1 Exposure classes from EN 206-1

orcement or he exposure airborne salt y submerged sh and spray 3 spificant attac vater saturatio vater saturatio vater saturatio vater saturatio vater saturation, w saturation, w saturation, w saturation, w	other embedded metal is subject to contact with chlorides from sea-water or air carrying shall be classified as follows: but not in direct contact with sea water Structures near to or on the coast but not in direct contact with sea water Structures near to or on the coast cones Parts of marine structures zones Parts of marine structures on, without de-icing agent Vertical concrete surfaces exposed to rain and freezing on, with de-icing agent Vertical concrete surfaces exposed to rain and freezing. vithout de-icing agent Horizontal concrete surfaces exposed to rain and freezing. Road and bridge decks exposed to de-icing agents. Concrete surfaces exposed to de-icing agents.
salt originating from sea-water, the exposure shall be classified as follows:XS1Exposed to airborne salt but not in direct contact with sea waterXS2Permanently submergedXS3Tidal, splash and spray zonesAreaModerate water saturation, without de-icing agentVertical conXF2Moderate water saturation, without de-icing agentKr3High water saturation, with de-icing agentKr4High	 follows: ntact with sea water Structures near to or on the coast Parts of marine structures
XS1Exposed to airborne salt but not in direct contact with sea waterXS2Permanently submergedXS3Tidal, splash and spray zonesXF1Permanently submergedKF2Moderate water saturation, without de-icing agentKF2Moderate water saturation, with de-icing agentKF3High water saturation, with de-icing agentKF4High water saturation, with de-icing agentKr3High water saturation, with de-icing agentKr4High water saturation, with de-icing agentKr4Instructed saturation,	atact with sea water Structures near to or on the coast Parts of marine structures Parts of marine structures Parts of marine structures Parts of marine structures cles whilst wet, the exposure shall be classified as follows: Image: Clessified as follows: agent Vertical concrete surfaces of road structures exposed to rain and freezing ent Vertical concrete surfaces of road structures exposed to rain and freezing int Horizontal concrete surfaces of road structures exposed to rain and freezing. it Horizontal concrete surfaces exposed to rain and freezing. it Horizontal concrete surfaces exposed to rain and freezing. it Horizontal concrete surfaces exposed to rain and freezing. it Horizontal concrete surfaces exposed to de-icing agents.
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XF4High water saturation, with de-icing agentsConcrete sunicing agents6Chemical attackSplash zone6Chemical attackSplash zone8Siven below. The classification of seawater depends on the geographical location;the use of the concrete applies.Note: A special study may be needed to establish the relevant exposure condition where there is:Imits outside of Table 2-limits outside of the concrete2	Concrete surfaces exposed to direct spray containing de-
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 6 Chemical attack Where concrete is exposed to chemical attack from natural soils and ground water as <i>g</i> where concrete is exposed to chemical attack from natural soils and ground water as <i>g</i> as given below. The classification of seawater depends on the geographical location; the use of the concrete applies. Note: A special study may be needed to establish the relevant exposure condition where there is: limits outside of Table 2 other aggressive chemicals; 	Splash zone of marine structures exposed to freezing
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l to establish the	eographical location; therefore the classification valid in the place of
Note: A special study may be needed to establish the relevant exposure condition where there is:limits outside of Table 2other aggressive chemicals;	
limits outside of Table 2other aggressive chemicals;	on where there is:
- other aggressive chemicals;	
 chemically polluted ground water; 	
- high water velocity in combination with the chemicals in Table 2	
XA1 Slightly aggressive chemical environment according to Table 2	ccording to Table 2
XA2 Moderately aggressive chemical environment according to Table 2	it according to Table 2
XA3 Highly aggressive chemical environment according to Table 2	cording to Table 2

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The aggressive chemical environments classified below are based on natural soil and ground water. At water/-soil temperatures
between 5 [°] C and 25 [°] C and at a water velocity sufficiently slow to approximate to static conditions. The most onerous value for any
single chemical characteristic determines the class.
Where two or more appressive characteristic lead to the same class the environment shall be classified into the next class unless a

Where two or more aggressive characteristic lead to the same class, the environment shall be classified into the next class, unless a special study for this specific case proves that it is not necessary.

Ade error into annie intoode	spectal stary for this spectric case proves that it is not necessary.			
Chemical	Reference test method	XA1	XA2	XA3
characteristic				
Ground water				
SO ²⁻⁴ mg/l	EN 196-2	$\geq 200 \text{ and} \leq 600$	$> 600 \text{ and } \le 3000$	$> 3000 \text{ and} \le 5000$
pH	ISO 4316	$\leq 6,5 \text{ and } \geq 5,5$	$< 5,5$ and $\ge 4,5$	$< 4,5 \text{ and } \ge 4,0$
CO ₂ mg/l aggressive	prEN 13577	\geq 15 and \leq 40	$> 40 \text{ and} \le 100$	> 100 up to saturation
NH+4 mg/l	ISO 7150-1 or	\geq 15 and \leq 30	$> 30 \text{ and} \le 60$	$> 60 \text{ and } \le 100$
	ISO 7150-2			
Mg2+ mg/l	ISO 7980	$\geq 300 \text{ and} \leq 1000$	>1000 and <3000	>3000 up to saturation
Soil				
SO ²⁻⁴ mg/kg ¹ total	EN 196-2 ²	$\geq 2000 \text{ and} \leq 3000^3$	$> 3000 \text{ and} \le 12000^3$	$> 12000 \text{ and} \le 24000$
Acidity ml/kg	DIN 4030-2	> 200 Baumann Gully	Not encountered in practice	ice
¹⁾ Clay soils with a perm	eability below 10 ⁻⁵ m/s may	⁾ Clay soils with a permeability below 10 ⁻⁵ m/s may be moved into a lower class		
²⁾ The test method presci	ribes the extraction of SO^{2}_{-4}	²⁾ The test method prescribes the extraction of SO ²⁻⁴ by hydrochloric acid; alternatively, water extraction may be used, if experience is	ively, water extraction maj	y be used, if experience is
available in the place of use of the concrete.	use of the concrete.			
³⁾ The 3000mg/kg limit	is reduced to 2000 mg/kg, v	³⁾ The 3000mg/kg limit is reduced to 2000 mg/kg, where there is a risk of accumulation of sulphate ions in the concrete due to drying	lation of sulphate ions in t	the concrete due to drying
and wetting cycles or capillary suction.	pillary suction.			

Mechanism	Decisive parameters	Formats	Data needed	
			Network level	Object/element
Carbonation ingress	RH	RH (mean	global distribution	local intensity factor ¹ , such as <u>South</u> ,
		value-		f=0,9-exposed to wind
		std.deviation)		f=0,95-sheltered from wind
				North,
				f=1,05-exposed to wind
				f=1,15-sheltered from wind
	TOW	TOW (fraction	TOW (fraction global distribution	local intensity factor, such as Horizontal
		of days with rain		<u>surface:</u>
		events>2,5 mm)		f=1,0
				<u>Vertical surface:</u>
				F=0,8

Table 3 Decisive parameters for carbonation

Table 4 Proposed classifications on object/element level

Class designation (Ref Table 4-1) XC3 (moderate humidity) XC4 (Cyclic wet and dry)	Sub-class RH a >77- b 75- c 85- a 75- b 75- b 75- a 75- b 75- b 75- b 75- b 75-	RH mean (%) >75 75-85 85-95 75-85 75-85 85-95	St.d (%) <15 <15 <15 <15	Condensation none occasional frequent occasional frequent	TOW none none occasional occasional
	c c	75-95	à	ll/frequent	frequent

 $^{^{1}}$ Combined, accounting for drying due to radiation and wind

2.3 **Provisions for implementation of EN 206-1 on national level**

2.3.1 General

At the 3rd DuraNet workshop "Service Life Design of Concrete Structures – from theory to Standardisation", Fluge (2001) presented the paper "Marine chlorides - A probabilistic approach to derive provisions for EN 206-1". The following is an excerpt from this paper of issues of direct relevance for the WP4 objectives.

"To get EN 206-1 operational in the various European Countries, a "National Annex" for each of these nations had to be issued. These annexes comprise provisions depending on geography and well-established regional traditions and experience, but also where it was not practical to achieve European consensus. In Norway, the national standardisation body, The Norwegian Council for Building Standardisation – NBR, established a code committee to work out these requirements.

2.3.2 Inspection of existing marine structures in Norway, especially Gimsøystraumen bridge

Having in mind Norway's long coast and numerous marine structures, the provisions needed to achieve a relevant set of requirements to ensure the expected in-field performance of chloride exposed structures (exposure classes XS), was considered a key issue.

To derive these provisions, the code committee concentrated on an assessment of the performance of existing structures. These assessments were based on in-field observations processed by the means of a mathematical model for ingress of chlorides in concrete, ref the Duracrete model, Table 9.

During 1999 to 2001, a Norwegian R&D project named "Lifecycle of Concrete Structures" headed by the Norwegian Public Road Administration, compiled and assessed the work done during the 1990s on field-performance of marine concrete structures. These activities comprise offshore structures and a great number of coastal bridges and harbour works.

In particular, the Gimsøystraumen bridge was thoroughly inspected and reported. The bridge was built in 1979 - 81 and inspected and repaired a decade later.

2.3.2.1 Chloride load

The effect of the environment is represented in the surface concentration, C_{s} in Fick's second law. This parameter identifies the representative chloride concentration at the concrete surface during the time of exposure. The C_s depends both on the salinity of the water, possibly the porosity of the surface layer (and thus the amount of saline pore water) and the length of wetting versus drying in the splash zone.

Real structures normally experience some abnormality in the achieved chloride profile, probably due to not continuous exposure to spray/splash of seawater combined with periods of washout due to rain.

Typically the measured C_{max} on a bridge girder is distributed over the section as seen from Figure 1. The variations are obviously a result of differences in the microclimate. The influence of rain on the windward side is clear.

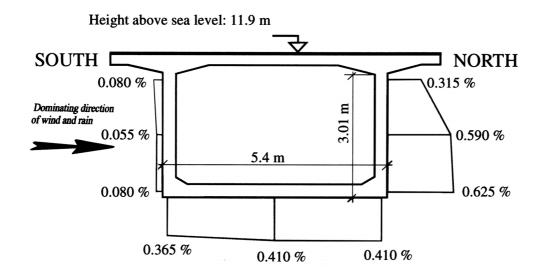


Figure 1 Gimsøystraumen bridge. Influence of microclimate on the environmental load. Cs is given in % of concrete mass (Fluge et al, 2001)

The main inspection/condition survey of the Gimsøystraumen bridge was performed in 1992 at an age of 11 years (4000 days). This included:

- More than 4600 chloride analysis at 920 locations
- 752 of them on the super structure
- 168 on the columns

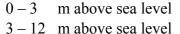
During the condition survey the following tests were performed:

- Drilled concrete powder (4 holes per test) for chloride analysis
- Measured concrete cover by covermeter
- Chiselling for recording real concrete cover (calibration of the covermeter)
- Evaluation of the level of reinforcement corrosion.
- Recording of electrical potential and electrical resistance in the cover.

Regression analyses were performed in order to determine the chloride load, C_s , and the apparent diffusion coefficient, $D_{app.}$

2.3.2.2 Influence of height above sea level.

Figure 2 shows maximum recorded chloride content, C_{max} , at different heights above sea level and include both windward and leeward effects. The data represents, in addition to those from the Gimsøystraumen bridge, also measurements from 35 other coastal bridges representing 850 chloride profiles. In the figure we distinguish between 4 environmental zones:



- 12 24 m above sea level
- >24 m

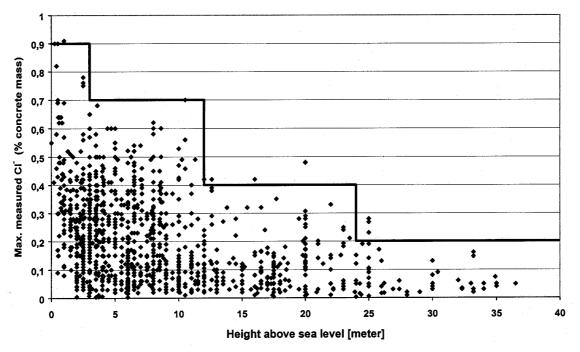


Figure 2 Chloride concentration, Cmax, as function of height above sea level. Values given in Cl (%) of concrete mass (Fluge, 2001)

The measured profiles have been analysed to derive the C_s – values and these computed data have been used as basis for the further discussions in this paper. In Figure 3 the computed C_s values for the leeward side of the Gimsøystraumen bridge are given. Make notice to the high C_s values over the massive parts of the structure over the columns.

In Table 5 the characteristic C_s is given for 4 zones with different height above sea level. In this presentation, characteristic C_s is defined as $C_{s \text{ char.}} = C_{s,\text{mean}} + 1.3\sigma_s$ (10 % of the population has higher concentrations than $C_{s \text{ char.}}$).

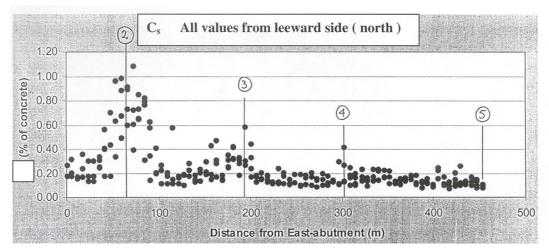


Figure 3 Computed Cs – values for the leeward side of the Gimsøystraumen bridge(Fluge, 2001)

Table 5 Chloride content Cl⁻ in % of concrete mass

Zone	Concrete load	Standard deviation	Design value
Height above sea level in	mean values	σ_{s}	C _{sn}
meter	Cs		$C_s + 1.3 \sigma_s$
0-3	0.51	0.23	0.81
3 - 12	0.36	0.24	0.67
12-24	0.22	0.19	0.47
> 24	0.17	0.10	0.30

2.3.2.3 Threshold value for initiation of corrosion

During the inspection of Gimsøystraumen -bridge in 1992, concrete cover was chiselled away in 110 locations in order to both measure real concrete cover and to evaluate the level of rebar corrosion. The evaluation of rebar corrosion was based on the following corrosion levels:

- A: No sign of corrosion
- B: Signs indicting depassivation
- C: Corrosion
- D: Heavy corrosion
- E: Severe corrosion, pitting etc.

Figure 4 sums up the findings on both Gimsøystraumen -bridge and other coastal bridges. Corrosion level C indicates start of corrosion and is in our work defined as "failure". Hence a threshold value of $C_{crit} = 0.72$ % Cl⁻ of weight of cement, or 0.13 % Cl⁻ of concrete mass, has been used in the further computations.

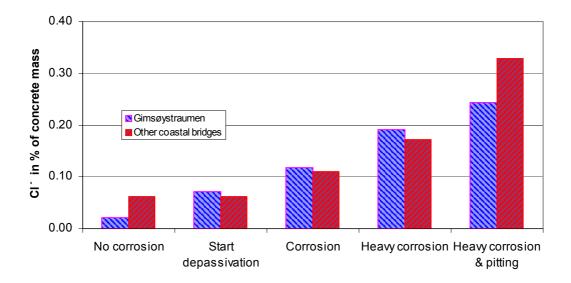


Figure 4. Corrosion levels observed at the Gimsøystraumen bridge and from the general survey of 35 other Norwegian coastal bridges versus chloride content in the concrete. The registrations are based on visual inspection of the rebars after chiselling off the concrete cover at some 300 locations.

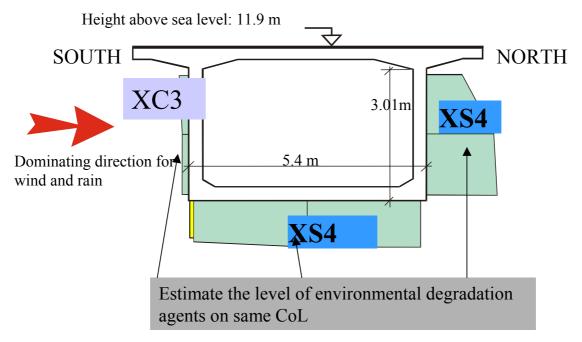
2.4 Field studies to develop quantitative exposure classification for EN 206-1

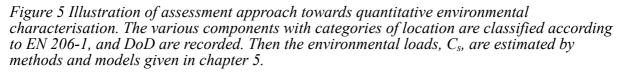
The EN 206-1 system and the first sketch of a proposal (item 2.2), show that quantitative classification of environmental exposure of concrete objects is very complicated. A construction will have many classes dependent on such things as:

- The main type of environment (marine, rural, soil, etc) and the resulting degradation mechanisms (carbonation, etc). Those mechanisms can occur simultaneously.
- Orientation of the component/elements (Category of Location (CoL) in the structure is different (vertical, horizontal, sheltered, submerged, height etc) and covers the whole spectre of possible exposures.
- Micro- environment, the Norwegian assessments of bridges shows clearly the effect of wind and thus the height and distance (Fluge, 2001). Cole (see item 5.4.3) gives the models for sea-salt transport.
- Supplementary materials a concrete structure always contains supplementary materials, such as steel, painted and/or galvanized, other metals, polymers etc, all of which have their own degradation modes, in addition to influencing the total durability of the structure/components in their combination.

One way a quantitative classification system for environmental exposure can be developed is thus by extensive assessment of the degradation modes and the microenvironment on a sufficient sample of objects in practise. This implies also that National annexes, describing the environmental classes in relation to geography, have to be developed, as shown by the work by the Norwegian Building Standardisation Organisation (Fluge, 2001). The EN 206-1 should therefore be tested out on the chosen objects, and then eventually the qualitative classes should be replaced by more quantitative classes by way of *comparison of the observed degradation on the objects with the characterisation of environmental parameters on the same objects*.

Thus, in order to develop the instructions for such consistent characterisation (and subsequent classification) of the exposure environment the condition assessment protocol <u>for the selected sample of objects</u> has to be developed with respect to EN 206-1 and quantitative environmental characterisation, see illustrations in Figure 5. The selected objects and the harmonized description towards EN 206-1 is given below, while methods for characterisation of relevant environmental parameters are described in Chapter 7.





Exposure classes from EN 206-1describes the structures nominated for assessments in LIFECON (from D6.1), while the criteria for selecting the sample of 11 objects for detailed case studies is given below. In order to be able to do a comparative assessment of degradation and exposure environment the condition assessment protocol with respect to EN 206-1 and quantitative environmental characterisation are further developed, see item 2.4.3.

The EN 206-1 classes are allocated to the main structure based on the descriptions taken from D6.2, and a best possible guess towards the EN 206-1 exposure class description. These will definitely have to be re-evaluated and expanded in the field assessments. Further, when

dividing the structure into components the corresponding EN 206-1 classes have to be attained to the components. Those can differ substantially from the main structure due to category of location, micro -environment, etc. This approach is chosen also in the developed guidelines for choice of exposure classes in the Swedish national Annex to EN 206-1 (Svenska Betongföreningen, 2002).

Also the Degree of Deterioration (DoD), according to WP3, should be recorded for the same components, facilitating then also the basis for doing quantitative classification.

A total of 20 structures were nominated, covering

- 15 bridges, 3 buildings, 1 wharf and 1 lighthouse.
- 5 countries from north and central Europe: Sweden, Norway, Finland, Germany and UK,
- three degradation mechanisms, carbonation, chloride and chloride/freeze/thaw
- and three main exposure types or locations: maritime, urban and non-urban
- a range of conditions from no visible corrosion to severe corrosion with cracking and spalling

After nomination it was decided to select a few for case studies and validation.

The selected objects for case studies are shown in Table 7:

- One carbonation mechanism was nominated and selected as a case study, Structure No.3
- One wharf was nominated and selected as a case study, Structure No.1
- Three structures with no visible corrosion were nominated; of these only one has comprehensive data and also has central European location. Structure No. 6 was selected
- Three young structures with low level of cracking and a combination of chloride, carbonation and freeze/thaw were nominated, Structures No.12, No.16 and No.17. Structure No.16 was selected as having the more comprehensive data available
- To compliment the structures selected to date an urban bridge with a high degree of damage, Structure No.8, was selected.
- Structure No.19 was selected to provide a second building and a second maritime structure as well as being from a fifth country.
- An additional bridge was selected to cover the age and condition of those to be used in the validation procedure. Structure No.9 was selected.
- A tunnel structure was supplemented to those already nominated at the Munich meeting. As tunnels had been specifically identified for investigation in the LIFECON proposal this was selected as a case study, classified as Structure No.21.
- The owners/users felt that an additional structure was required and as such structure No.2 was selected.

N.	V	Ct	~~ v	Down dation		T a soli a s			Control		A10
N0.	Name	ourucinte	Age	Degrauation	Condition	Location	Environment	Exposure	20010/	Kange of	Avalla-
		Type		Mechanism				Condition	Ecological	Data	bility of
									Impact		Data
1	Ormsund	Wharf	15-	Chloride	Extensive	North	Maritime	Severe	Severe	Comp	***
			20		corrosion,	European			disruption		
					delamination,						
					spalling						
0	Hamborsund	Lighthouse	50	Chloride		North	Maritime	Severe	Severe	Comp	*
				Carbonation		European			disruption		
б	Congress Centre	Building	30-	Carbonation	Spalling	North	Urban	Light	Moderate	Routine	*
			40			European			disruption		
4	Midland Links	Viaduct	30-	Chloride	Extensive	North	Urban/	Severe	Severe	Comp	*
			40		corrosion,	European	Industrial		disruption	Routine	* *
					spalling,						
					repair (CP)						
5	Waghausel	Overpass		Chloride	Rust staining,	Central	Non-urban	Moderate	Severe	Comp	*
					cracking	European			disruption		
9	Hofham	Bridge	38	Chloride	No visible	Central	Non-urban	Moderate	Low level	Comp	* *
		(reinforced)			deterioration	European	(rural)		disruption		
٢	Munich-City	FootBridge	31	Chloride	spalling	Central	urban	Moderate	Low level	Comp	* * *
		(reinforced)				European			disruption		
8	Faeltskaersled	Bridge	40	Chloride	Rust staining,	North	Urban	Severe	Severe	Comp	* * *
		(reinforced)			cracking,	European			disruption		
					damage to						
					waterproofing						
6	Backbron	Bridge	63	Chloride	Extensive	North	Non urban	Severe	Moderate	Comp	* * *
		(reinforced)			corrosion,	European			disruption		
					cracking,						

Table 6 Structures nominated for assessments in LIFECON

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					spalling repairs						
Kvarnbron Bridge	Bridge		24	Chloride	Slight	North	Non Urban	Severe	Severe	Comp	***
Pre-stressed	Pre-stressed			Frost	cracking, frost	European			disruption		
					damage						
Joakims Backe Bridge	Bridge		38	Chloride,	Frost damage	North	Non Urban	Moderate	Low level	Comp	* * *
				Freeze/thaw	Corrosion of	European			disruption		
					balusters						
T-1934 Bridge	Bridge		17	Chloride,	surface	Northern	Urban	Severe	Low level	Routine	* * *
(reinforced)	(reinforced)			Carbonation,	staining/fine	European			disruption		
				Freeze/thaw	cracking						
Vuolle Bridge	Bridge		62	Chloride,	water leakage,	Northern	Non-Urban,	Severe	Severe	Routine	* * *
H-118 (Arch/Vault)	(Arch/Vault)			Carbonation	cracking	European	inland		disruption	Comp	
Oripohja Bridge	Bridge		40	Chloride,	delamination	Northern	Non-Urban,	Severe	Severe	Routine	* * *
H-714 (reinforced)	(reinforced)			Freeze/thaw		European	inland		disruption		
Vikkiniitty Bridge	Bridge		33	Chloride,	Decadex	Northern	Non-Urban,	Severe	Low level	Routine	* * *
H-1078 (reinforced)	(reinforced)			Carbonation	treatment since	European	inland		disruption		
					1993,						
					delamination						
Ojoinen Bridge	Bridge		17	Chloride,	surface	Northern	Non-Urban,	Severe	Moderate	Routine	* * *
H-2486 (reinforced)	(reinforced)			Carbonation,	staining/fine	European	inland		disruption	Comp	
				Freeze/thaw	cracking						
AuringonlahdeH- Bridge 10		10		Chloride,	no visible	Northern	Non-Urban,	Severe	Severe	Routine	* *
2493 (reinforced)	(reinforced)			Carbonation,	deterioration	European	inland		disruption		
				Freeze/thaw							
Ounasjoki Bridge	Bridge		11	Carbonation	no visible	Northern	Urban	Severe	Moderate	Routine	* * *
L-1905 (reinforced)	(reinforced)				deterioration	European,			disruption		
						Lapland					
Cooling Water Building			~ 30	Chloride	Cracking,	Northern	Maritime,	Severe	Low level	Visual	*
structures			yrs		spalling	European	industrial		disruption	inspection	*

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	* *	* *
If problems found, routine data	Visual inspection If problems found, routine data	Routine
	Moderate Low level Visual disruption inspection If problems found, routine data	Severe
	Moderate	Severe
	Maritime, industrial	Urban
	Northern European	North European
	Chloride, No visible Northern carbonation? deterioration European	Subsidence
		Water leakage
	~30 yrs	~40 yrs
	Hall Building	Tunnel
	Turbine Hall structures	21 Oslo City Centre Tunnel
	20	21

Ć	Obiant lonation	tion		Obiant Tama	ett		Tyme of Environment	nment	Degradation	abom		Evno	Evnoenra classae from
5	Jert Inca	поп		- I malan	, hc				Degladation moue			EN 206-1	ынс стазэсэ пош)6-1
No.	Country	Name	Region	Object	Element/component	Age	Main	$EOTA^2$	Deg. Mec ³	Effects	DoD	Class	Desciption of
													Environment
N	Maritime												
1	No	Ormsund	NE	Wharf	Deck	15-	Maritime	B/A?	Chloride from	Extensi	To be	XS3	Tidal, splash and spray.
					PIIlar	20			sea	ve	recorde		Parts of a marine
					etc.					corrosi	d, ref		structure
										on,	WP3		
										delamin			
										ation,			
								_		spalling			
2	ON	Homborsund	NE	Lighthouse	Wall	50	Maritime	β/A?	Chloride from	No	ė	XS1	Airborne salt, no direct
					Window				sea	registra			contact. Structures near
										tion			to or on the coast
									Carbonation			XC4	Cyclic wet and dry.
													Subject to water contact
Ν	Maritime/industrial	dustrial											
19	UK	Cooling water	NE	Building	Wall	30	Maritime/industrial	B/C?	Chloride from	Crackin	ė	XS1	Airborne salt, no direct
		structure			Window				sea	â			contact. Structures near
							_			spaling			to or on the coast
									Carbonation			XS4	Cyclic wet and dry.
													Subject to water contact
Ur	Urban												
3	UK	Congress centre	NE	Building	Wall	30-	Urban	B/C?	Carbonation	Spallin	i	XC3?	Moderate humidity –

Table 7 Selected sample of objects in LIFECON

² EOTA Temperature limatic zone ³ Degradation Mechanism

					Window	40				50			Concrete inside buildings, external sheltered from rain
∞	SE	Fältskärsleden	RE	Bridge	Superstructure Beam Deck	40	Urban	B/A?	Chloride from sea	Rust staining , crackin g, damage	6	XS3	Tidal, splash and spray. Parts of a marine structure
12	E	T-1934	NE	Bridge	Superstructure Beam Deck	17	Urban	B/A?	Chloride other than from sea Carbonation	Surface staining , fine crackin g	د.	XD3? XC4?	Cyclic wet and dry. Parts of bridges exposed to spray containing Chlorides Cyclic wet and dry. Subject to water contact,
									Freeze/thaw			XF3?	not within XC2 High water saturation, without de-icing agents, horizontal surfaces
21	ON	Oslo City Centre	NE	Tunnel		40	Urban		Not given	Water leakage , subside nce			
Rural 6 C	GE	Hofham	CE	Bridge	Superstructure Beam Deck	38	Rural	B/C?	Chloride other than from sea	No visible deteoria tion	ć	XD3?	Cyclic wet and dry. Parts of bridges exposed to spray containing Chlorides

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16 FI Ojonen H-2486 NE Bridge 1 FI Ojonen H-2486 NE Bridge 1 FI Auringonlahde NE Bridge 17 FI Auringonlahde NE Bridge	Superstructure Ream	63	Rural	B/A?	Chloride from	Extensi	i	XS3	Tidal, splash and spray. Parts of a marine
FI Ojonen H-2486 NE FI Auringonlahde NE H-2493	Deck				100	corrosi			
FI Ojonen H-2486 NE FI Auringonlahde NE H-2493						uo			
FI Auringonlahde NE H-2493	Superstructure	17	Rural	B/A?	Chloride other	Surface	ii	XD1	Cyclic wet and dry-parts
FI Auringonlahde NE H-2493	Beam				than from sea	staining			of bridges exposed to
FI Auringonlahde NE H-2493	Deck					ŕ			spray containing
FI Auringonlahde NE H-2493						crackin			chlorides
FI Auringonlahde NE H-2493					Carbonation	ас		XC4?	Cyclic wet and dry.
FI Auringonlahde NE H-2493									Subject to water contact
FI Auringonlahde NE H-2493					Freeze/thaw			XF3?	High water saturation,
FI Auringonlahde NE H-2493									without de-icing agents,
FI Auringonlahde NE H-2493									horizontal surfaces
H-2493	Superstructure	10	Rural		Chloride other	No	ż	XD1	Cyclic wet and dry-parts
	Beam				than from sea	visible			of bridges exposed to
	Deck					deterior			spray containing
						ation			chlorides
					Carbonation			XC4?	Cyclic wet and dry.
									Subject to water contact
					Freeze/thaw			XF3?	High water saturation,
									without de-icing agents,
									horizontal surfaces

3. Degradation models and environmental degradation factors in LIFECON

3.1 Holistic degradation model and environmental agents.

The degradation of the concrete structure are influenced by a whole set of factors such as environmental degradation factors, type and quality of the concrete, protective treatment, etc.

The relationship between the environmental degradation agents and the observed effects are expressed as dose-response functions. The dose-response functions are not directly suitable for service life assessments. To transform the degradation into service life terms, performance requirements or limit states for allowable degradation before maintenance or complete renewal of material or component, have to be decided. The dose-response function then transforms into a damage function, which is also a performance over time function, and a service life assessment can be made.

The establishment of the limit state is complicated, and can be discussed both from a technical, economic and environmental point of view, as reflected in the LIFECON objectives.

However, in order to characterise and report the right type and form of the environmental degradation agents, they have to be related to the degradation mechanism and dose-response functions for the specific materials in question. Further, a holistic approach modelling the physical processes controlling the corrosion needs to be considered across a wide range of physical scales, from macro through meso/regional to local, micro and lastly micron. These scales are defined in line with CIB, see Figure 6, (from Haagenrud, 1997), EOTA (1999) and recently Cole, Figure 7, (from Cole, 2003), which also is in accordance with the definitions put forward for concrete in the BriteEuram project BE95-1347, see Figure 8. Macro refers to gross meteorological conditions (polar, subtropical etc.), meso or regional refers to regions with dimensions up to 100 km, local is in the immediate vicinity of a building, while micro refers to the absolute proximity of a material surface, see Figure 6 and Figure 7.

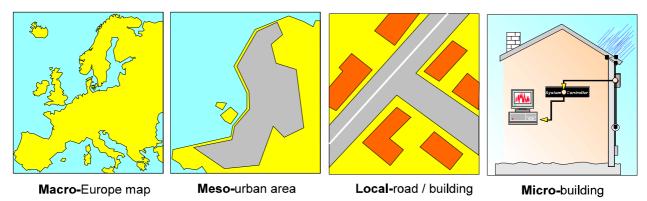


Figure 6 Exposure environment on different geographical scales (Haagenrud, 1997).

Surface response then refers to largely physical responses of a surface such as deposition and retention of pollutants or condensation and evaporation. Micron then refers to interactions within the concrete/metal/oxide/electrolyte interfaces. In this approach, models on different dimensional scales are linked together so that the models on the micron level are informed by models on the macro-, meso-, micro- and surface response regimes.

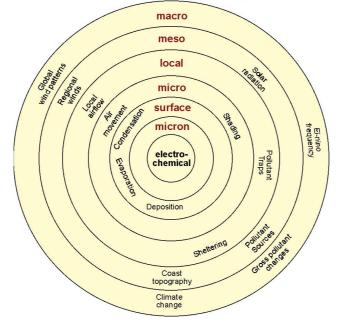


Figure 7 Framework for holistic model of corrosion, from Cole (2003)

To make precise predictions of the deterioration of a concrete structure the knowledge of the surface conditions are not enough. The response in the structure from the environmental actions should be recorded. The above definitions and models are therefore in accordance with degradation concept for concrete as described in f.ex the BriteEuram project BE95-1347, Figure 8, and which has been the basis for developing the Duracrete models as shown in WP3.

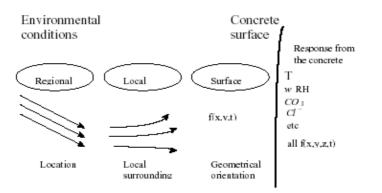


Figure 8 Environmental conditions and the response from the structure (BriteEuram project BE95-1347)

3.2 Degradation models and needed environmental data (from D4.1)

Table 8 shows the needed environmental data as extracted (in D4.1) from the Duracrete models for object level (D3.2) and the "Vesikari" models for network level, and damage functions for some of the most important supplementary materials. These are the primary data, while Table 9 to Table 15 lists the complete functions with derived parameters (example k_{RH} or W from carbonation equation) and formats for the parameters.

The characterisation will concentrate on the primary parameters. As for the format it will be given as mean values with standard deviations. This will also be the format for the parameters of classification in the sensitivity analysis of the Duracrete models, as performed in D3.2 (item 2.2).

Deterioration	R	Temp	CO_2	Precipi-	Wind	Radia-	Chlori	Freeze	[SO ₂]	[O ₃]
mechanism	Η	•		tation		tion	de	-thaw		
							Conc.	cycles		
Reinforced concret	te (D	uraCret	te mod	lels)						
Carbonation	Х	(X)	Х	Х	Х					
induced corrosion										
• Chloride induced	Х	Х		Х			Х			
corrosion										
Propagation of	Х	Х		Х			Х			
corrosion										
• Alkali-aggregate	No	model								
reaction										
• Frost attack	(X	Х		Х	(X)	(X)	(X)	Х		
internal/scaling)									
Supplementary ma	teria	ls (Dose	e-resp	onse funct	ions)					
Galvanised	Х	Х		Х			Х		Х	
steel/zink coating										
Coil coated steel	Х	Х		Х					Х	
Sealants/bitumen	No	function	1							
Polymers	No	function	l							
• Aluminium				Х			Х		Х	Х

Table 8 Relevant environmental data for degradation models linked to concrete structures

(X) = contained as derived parameter

Table 9 Input data for carbonation depth	iation depth					
Degradation model		$X_{c} = \sqrt{2k_{RH}k_{c}\left(k_{t}R^{-}\right)}$	$X_{\rm c} = \sqrt{2k_{\rm RH}k_{\rm c} \left(k_{\rm t}R_{\rm ACC}^{-1} + \epsilon_{\rm t}\right)\Delta C_{\rm s}} \sqrt{t} \left(\frac{t_0}{\star}\right)^{-1}$			
Carbonation depth			$\langle 1 \rangle$			
Input parameter (primarily)	Sub model		Input data	Time period	Data source	
KRH. influence of moisture			RH. relative humidity [%]	Dailv	Nearby	T
at the concrete surface [-]	~	6	с г.	mean	meteorological	
	$K_{\text{pH}} = \left(\frac{1}{2}\right)$	$1-RH^{T}$			station	
	/	1-RH ¹ ref	RH _{ref} , relative humidity, reference [%]			
w, weather exponent taking	Horizontal	Time of wetness [-]	Hrain, days with rain > 2.5 mm [-]	Yearly	Nearby	
into account the micro		$T_0W = (hrain > 2.5)$			meteorological	
climate [-]		mm/day)/365			station	
	$w = a_w$	TOW ^b "				
	Vertical	Time of wetness [-]	Hrain, days with rain > 2.5 mm [-]	Yearly	Nearby	
		ToW = (hrain > 2.5)			meteorological	
		mm/day)/365			station	
		^{sh} TOW ^{bw}				
	$\dot{N} = M$	2				
		Psplash, probability of	Psplash, probability of d(w+r), days with wind in	Yearly	Nearby	
		a splash event [-]	considered direction during a rain	5	meteorological	
		Psplash =	event of hrain > 2.5 mm [-]		station	
		sum {d(w+r)}/	d(r), days with rain events of hrain >	Yearly	Nearby	1
		$sum \{d(r)\}$	2.5 mm [-]		meteorological	
					station	1
ΔC_{S} , CO ₂ concentration of			CS, atm back ground level of CO2	Yearly	Environmental	
the atmosphere [kg	$\Delta C_s = C_s$	$\Delta C_{s} = C_{s \text{ ATM}} + \Delta C_{s \text{ Fm}}$	concentration [kg CO2/m ³]	mean	research institute	
		, mu , c				1

ς Table O L

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CO ₂ /m ³]	ACS, em local addition	Yearly Local	Local
	[kg CO2/m ³]	mean	measurements
	7	-	

		3	r			
Degradation model		L				
Chloride concentration at depth x at age t [g/l]	epth x at age 1		$f(x,t) = C$ $\int 1 - \rho t f \frac{x - \Delta t}{2}$			
Input parameter (primarily)	parameter Sub-model	<u> </u>	$\left[\begin{array}{c} (x,t) = v_{s,\Delta t} \\ (x,t) = v_{s,\Delta t} \\ (x,t) \\ (x,t$		Time period	Data source
	chloride Off-shore			C _{sea} , chloride content		Hydrological
concentration on surface structures	structures			of seawater [g/l]		Institute
towards depth $\Delta x [g/l]$	$C_{\rm s} = C_{\rm sea}$					
	Roads			n, number of de-icing Monthly Road	Monthly	Road
	$\mathbf{Cs} = \mathbf{C}_{road}$	Croad =		salt application		administration
		nCr/hs		incidents [-]		office
				Hs, precipitation Monthly Nearby	Monthly	Nearby
				during salt application		meteorological
				period [l/m ²]		station
			6+0.52SF	SF, number of days Monthly Nearby	Monthly	Nearby
			+0.38SL+0.14FD-	with snow fall > 0.1		meteorological
			0.20ID)/w	mm [-]		station
			Average amount of de-icing SL, number of days Monthly Nearby	SL, number of days	Monthly	Nearby
			salt for each application	application with a snow layer >		meteorological
			incident [g/m ²]	100 mm [-]		station
			or eq. 1^4 from D 3.2	FD, number of days Monthly Nearby	Monthly	Nearby
				with a average daily		meteorological
				temperature $> 0^{\circ} C$ [-]		station
				ID, number of days Monthly Road	Monthly	Road
				with ice on road		administration
				surface [-]		office

Table 10 Input for Chloride concentration at different depths

 4 C_{Ax,mean} (a,h) = 0.465 - 0.051*ln(a+1) - (0.00065*(a+1) -0.187)*h), see also page 47

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		w, average spread Monthly Road	Monthly	Road
		width (street width)		administration
		[m]		ottice
D _{app} , apparent diffusion		kRH, moisture		
coeffi-cient of co contraction $(t_0)^n$		influence on Diffusion		
the time of ir $U_{eff}(t) = K_{RH} \cdot U_{RCM,0} \cdot K_t \cdot K_T \cdot \left(\frac{-\pi}{t}\right)$		coefficient		
[m ² /s]	$k_{x} = \exp\left(h_{x}\left(\frac{1}{1}-\frac{1}{1}\right)\right)$	T, temperature [K] Monthly	Monthly	
	$L = L \begin{bmatrix} U \\ U \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \end{bmatrix} \begin{bmatrix} U \\ V \end{bmatrix} \end{bmatrix}$	Tref, reference		
	· · · · · · · · · · · · · · · · · · ·	temperature [K]		

J						
Degradation model		$\mathbf{D}(\mathbf{+})$				
Propagation of corrosion, loss of rebar diameter [mm]	osion, er [mm]		$\Gamma(t) - V_{Corr} ut$			
Input parameter	Sub model			Input data	Time	Data source
					period	
Vcorr, corrosion	Icorr, corrosion	p(t), resistivity Kr,t	Kr,t	T, temperature [K]	Monthly	Nearby
rate [mm/year]	current [mA/cm ²]	of concrete	concrete temperature		mean	meteorolo-gical
	_	at time t $[\Omega m]$ factor [-]	factor [-]			station
			Kr,rh humidity RH,	RH, $K_{R,T} = \frac{1}{1 + V(T - 20)} dy$	$\frac{1}{\sqrt{T-20}}$ dy	Nearby
$V_{\text{Corr}} = 0,$	$V_{Corr} = 0,0116*1_{Corr}$		factor [-]	humidity [%]		meteorolo-gical
		ļ				station
	$1_{\text{Corr}} = \frac{0}{O(t)} F_{\text{Cl}} F_{\text{Galv}} F_{0^2}$	$a_{\rm lv}F_{\rm o}^2$	Kr,cl chloride Ccl,	Ccl, chloride		Local measure-
			factor [-]	content [g/l]		ments
		$\rho(t) = \rho_0 k_{\rm c} k_{\rm t} k_{\rm R,T} k_{\rm R,RH} k_{\rm R,CI} \left(\frac{t}{t}\right)^n$	$k_{R,RH}k_{R,CI}\left(\frac{t}{+}\right)^{n}$; 1	$k_{R,RH} = \left(\frac{1}{100}\right)^a$		
	ToW, time of		101	Hrain, days with Yearly	r early	Nearby
	wetness [-]			rain > 2.5 mm [-]		meteorolo-gical
	ToW = (hrain > 2.5 mm/dav)/365					station

Table 11 Input for propagation loss of rebar diameter

 $V_{\rm Corr} = V_{\rm Corr,a} TOW$

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Table 12 Input for frost attack	tack				
Degradation model Frost-attack/(internaldam:	Degradation model Frost-attack/(internaldamage), $Pf(t)=P \{S(t)>Scr\}$	Scr}			
failure probability [-]					
Input parameter Sub model	b model	Input data	Time		Source
(primarily)			period	iod	
$S(t)$, actual degree $S_{max}(t)$,	$a_{xx}(t)$, maximum degree of t_{max} ,	gree of t _{max} , longest wetting period within Monthly	d within Mo		Nearby
of sat	saturation within a given time [-]	[-] [the considered period [-]		ш	meteorological station
saturation [-] S _m	$S_{max}(t) = Sk+bt_{max}$				
Tablo 13 Innut fon dotonio	notion of ring goated radius	miscod strool			
unit of induit of aciento	aute 12 any and a mentional of the course gainantised steel	insen sier			
Dose-response function	$ML = 1.4[SO_2]^{0.22}$	$SO_2]^{0.22}exp\{0.018Rh + f(T)\}t^{0.85} + 0.029Rain[H^+]t$	[H ⁺]t		
Zinc coated galvanised steel	sel				
Input paramet	parameter Sub model	Input data	Time	Source	
(primarily)			period		
f(T), temperatu	temperature $f(T) = 0.062(T-10) T$, temperature $[^{\circ}C]$		Yearly,	Nearby m	Nearby meteorological station
dependency [-]	when T<10°C		mean		
	f(T) = -0.021(T-10)				
	when T f10°C				
SO_2		SO ₂ , atmospheric concentration Yearly,	Yearly,	Environm	Environmental research
		[µg/m³]	mean	institute	
RH		RH, relative humidity [-]	Yearly,	Nearby m	Nearby meteorological station

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Nearby meteorological station Environmental research institute

mean

Rain, precipitation [m]mean[H+], concentration at surface [g/l]Yearly,

Rain [+H]

Dose-response function	(10-ASTM) = (0,00)	$= (0,0084[SO_2] + 0,015Rh + f(T))t^{0,43} + 0,00082Rain \cdot t^{0,43}$	82Rain·t ^{0,43}	
Coil coated steel				
Input parameter	parameter Sub model	Input data	Time	Source
(primarily)			period	
f(T), temperature	temperature $f(T) = 0.040(T-10) T$, temperature $[^{\circ}C]$	T, temperature [°C]	Yearly,	Nearby meteorological
dependency [-]	when T<10°C		mean	station
	f(T) = -0.064(T-10)			
	when T >10°C			
SO_2		SO ₂ , atmospheric concentration Yearly,	Yearly,	Environmental research
		[µg/m³]	mean	institute
RH		RH, relative humidity [-]	Yearly,	Nearby meteorological
			mean	station
Rain		Rain, precipitation [m]	Yearly	Nearby meteorological
				station

Table 14 Input for deterioration coil coated steel

38(60)

				÷		
Dose-response	function		$I OW [SO_2] [O_3]$ (unsheltered)	tered)		
(4-year)		4ML = -0.03 + 0.053	$4ML = -0.03 + 0.053 \text{ ToW} [SO_3] [O_3] + 74 [CI_3]$	(sheltered)	(þ	
Aluminium						
Input	parameter	parameter Sub model	Input data	Time	Source	
(primarily)				period		
ToW		Time of wetness [-]	H_{rain} , days with rain > 2.5 mm [-] Yearly	Yearly	Nearby mete	meteorological
		$ToW = (h_{rain} > 2.5$			station	
		mm/day)/365				
SO_2			SO ₂ , atmospheric concentration Yearly,	Yearly,	Environmental	research
			[µg/m³]	mean	institute	
O ₃			O ₃ , atmospheric concentration Yearly,	Yearly,	Environmental	research
			[µg/m³]	mean	institute	
CI ⁻			Cl', atmospheric deposition Yearly,	Yearly,	Environmental	research
			[mg/m ² , day]	mean	institute	

Table 15 Input for mass loss aluminium

39(60)

4. Systematic and options for Classification of environmental degradation factors and corrosivity

4.1 Introduction

Characterising and subsequently classifying the exposure environment in order to assess the aggressivity towards building materials and components have been attempted for about three decades, and some systems do exist. Some of the most relevant systems are described in the following, as basis for a discussion on whether the degradation agents chosen and their class boundaries are relevant and feasible for describing the generic environmental risk of degradation of the different concrete constructions.

For *quantitative* classification of atmospheric environmental loads there are two *options* as shown by description of the existing and emerging classification systems within ISO and EOTA. Some systems try to classify the *generic atmospheric aggressivity* on a global to local scale (ISO 15686 "Service Life Planning - Part 4" and EOTA), without specific knowledge of damage functions, but based on overall experience of materials degradation at large. The other option and systematic is material (family) specific and based on knowledge of their damage functions, such as ISO 9223 that are specific for metals. This is the preferred systematic (ref objectives), but requires that the type and format of the ingoing environmental agents are defined, and that the function(s) are relatively simple for practical purposes.

4.2 Systems for classification of generic aggressivity

Below are quoted the European based system proposed by EOTA and the global system proposed by ISO/TC59/SC14 "Design Life".

4.2.1 EOTA - Annex A Building context (EOTA, 1999)

Quoted from the EOTA document on "Working Life of Building Products": "The wide variation in European climatic conditions and in the user stresses imposed on structures depending upon type of structure and use intensity will make it necessary with many construction products to restrict their usage to defined situations in order that these achieve the predicted working life."

Then follows examples of possible sub-divisions of climatic zones in Europe, of orientation of products/components in structures, of internal exposure environments in buildings, etc. The EOTA-proposed macro climatic sub-division is used in the condition assessment protocol for environmental characterisation of selected objects, see Table 17.

4.2.2 ISO 15686 Service Life Planning-Part 4

The suggestions for classification are from ISO/WD 15686-4 Buildings – Service Life Data Sets – Part 4 (ISO WD, 2002). It contains a proposal for:

- 1. Simplified Global climatic classification with respect to two main factors, *rainfall/humidity and temperature*.
- 2. Simplified Global pollutant classification divided into two main areas, *industrial pollution* and *marine pollution*. The pollutant classification is with the following definitions:
 - \circ Severe Marine (SM). Airborne salinity exceeds a daily average of 300 mg/m²/day.

- \circ Marine (M). Average daily airborne salinity is between 60 and 300 mg/m²/day.
- \circ Severe industrial (SI). Airborne SOx level exceeds 200 mg/m²/day.
- \circ Industrial (I). Airborne SOx level is between 60 and 200 mg/m²/day.
- Severe Industrial and Marine (SI+M). Airborne salinity exceeds 300 mg/m²/day and SOx level exceeds 200 mg/m²/day.
- Light Marine or Industrial. Either:
 - Airborne salinity is between 15 and 60 mg/m²/day.
 - Airborne SOx level is between 10 and 60 mg/m²/day.
 - Rain water pH<5.5
- Benign (B). All the following must be met:
 - Airborne salinity $< 15 \text{ mg/m}^2/\text{day}$
 - Airborne SOx $< 10 \text{ mg/m}^2/\text{day}$
 - Rain water pH> 5.5

From those classes a combined system can be established by combining the climate with its subclass versus the pollutant source. The environment can be defined by a three-figure number where the first number defines the pollutant sources (severe marine and severe industrial (SM+SI=1) to benign (B=9), the second defines the major climatic class (1 for dry to 4 for very humid), and the third defines the sub-class (1 for cold to 3 for hot).

- 3. Detailed classification of moisture from rainfall and relative humidity. Another, more detailed approach for classification of moisture is to use the Annual Rainfall and Annual Relative Humidity.
- 4. Detailed pollutant classification of Airborne Salinity, frequency of significant salt deposition/frequency of rain.

4.3 Systems for classification of atmospheric corrosivity of specific materials

4.3.1 ISO 9223-26 Classification of atmospheric corrosivity for metals

The standards ISO 9223–9226 *Corrosion of metals and alloys – Corrosivity of atmospheres* have been developed for the classification of atmospheric corrosivity of metals and alloys. The development was based on the Czech classification philosophy, where the approach was used as early as 1975 to map the atmospheric corrosivity for the North Bohemian region (Knotkova, 1996). Based on a huge amount of experimental data for empirical dose-response functions the standards use both the approach of classifying the degradation factors and the corrosion rates.

The **ISO 9223** – **Classification**, specifies the key factors in the atmospheric corrosion of metals and alloys, which are *time-of-wetness* (τ), *sulphur dioxide* (P) and air-borne salinity (S). Corrosivity categories (C), are defined on basis of these three factors and used for the classification of atmospheres for the metals/alloys-unalloyed steel, zinc and copper, and aluminium. TOW is described in five classes, classification of SO₂ and chloride is done in four classes, and the corrosivity in five classes. The classification can be used directly to evaluate the corrosivity of atmospheres under known conditions of these environmental factors, and for technical and economical analyses of corrosion damage and choice of protection measures.

The ISO 9223 approach has since the mid 80-ies been used by many researchers to classify and map the atmospheric corrosivity (Haagenrud, 1997).

4.3.2 ISO DIS 12944-2 Paints and varnishes

The ISO 9223 approach for classification of the atmospheric corrosivity has also, with complementary amendments, been used for an appropriate description of the degradation environment for non-metals, such as the ISO DIS 12944-2: Classification of environments. This standard deals with the classification of the principal environments to which steel structures are exposed, and the corrosivity of these environments. It defines atmospheric-corrosivity categories, based on ISO 9223 and ISO 9226.

4.4 Discussion of feasibility for LIFECON

The semi-quantitative/generic aggressivity approach, -combining the ISO 15686-4 and EN 206-1 approach by trying to attach some quantitative values of main degradation factors (such as T, rain, RH, salinity, CO2, radiation) to the various exposure classes, i.e. like the soil and groundwater classes, is one optional avenue for a quantitative classification system. Those classes may also give guidance for the limiting values for the atmospheric exposure.

The LIFECON project should discuss whether these systems in terms of degradation agents and class boundaries, are feasible and appropriate for the needed quantitative classification system for concrete structures. As it is an overall, generic system for classification of aggressivity, it seems unlikely that it can be directly adopted for concrete. At present it is not possible to draw any strict conclusions.

The material specific classification systems (item 5.3) should be directly applicable for the same supplementary materials on the constructions.

5. Methods and data for assessments, modelling and mapping of degradation agents

5.1 Summary

Regarding the requirements for environmental data it is shown that such data and models are available from meteorological offices and the environmental research area, and that these data and the work performed are directly applicable for LIFECON. Also other methods and models, like prEN 13013 and CFD models are available for transforming environmental loads from local to microenvironment on structures. All those issues are more detailed described in the Annexes.

When the degradation factors have been assessed and modelled the LMS' Environmental Risk Factor (ERF) and Service Life Prediction (SLP) module will contain tools that allow for modelling and mapping also of the corresponding damage –and service life functions. Some examples are shown.

As the IT systems are used for the purpose of exhibiting available degradation data and models those are briefly described first.

5.2 IT based systems available for LMS

5.2.1 ENSIS - Air quality and corrosion cost information systems

Today, surveillance and management of air quality can be facilitated and performed via total information systems. The Air Quality Information System, ENSIS Air, represents the air pollution part of a modern Environmental Surveillance and Information System, ENSIS (Bøhler, 2000). The ENSIS system contains two modules, ENSIS Air and ENSIS CosBen, both of which will be available in the LMS of LIFECON. The combination of on-line data collection, statistical evaluations and numerical modelling enable the user to obtain information, carry out forecasting and future planning of air quality. The system can be used for monitoring and to estimate environmental impacts from planned measures to reduce air pollution.

The ENSIS Air system contains the following modules (see Figure 9)

- On-line monitoring,
- Data handling and quality control,

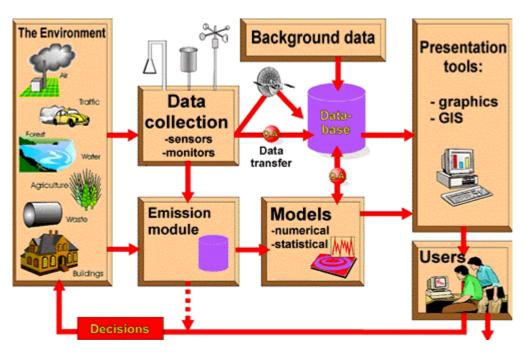


Figure 9 Modules of ENSIS

- Modern data bases,
- Emission inventories,
- Numerical dispersion models
- Generation of wind fields
- Presentations based upon a geographical information system (GIS)
- Exposure models for materials and human health

The exposure module for buildings/materials is called CosBen and is used to do cost benefit analysis for corrosion on buildings based on available damage functions, environmental exposure data and cost functions (Haagenrud et al, 1996). This module is available for the LMS system. Examples are shown in the following.

5.2.2 Australia

Cole (1999) has also used GIS based systems to model and exhibit climatic and pollutant parameters for Australia and South East Asia (CIB, 2000 and Cole, 1999). On contract by the Australian Galvanizers Association he has used this to map the corrosivity and Service life for galvanized coatings in Australia and South East Asia, Figure 10, (http://www.dbce.csiro.au/biex/indgalv/).

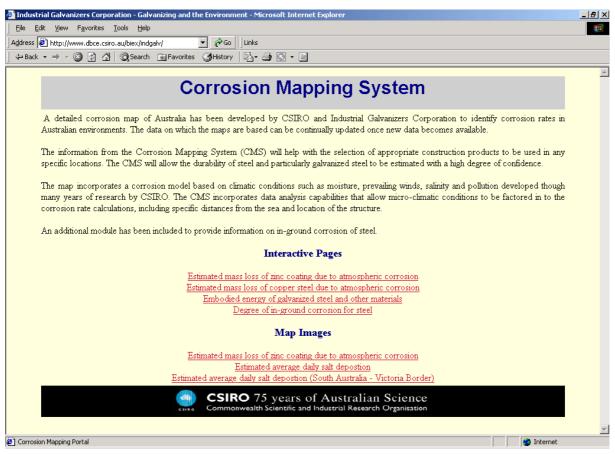


Figure 10 Web-page showing the Corrosion Mapping System of CSIRO

5.2.3 Computational Fluid Dynamics models (CFD)

Computational Fluid Dynamics (CFD) has been used in several studies concerning environmental exposure of building. The wind pattern around buildings is determined by solving Navier-Stokes equations, and the distribution of snow, rain and gaseous components is found using the wind pattern and transport equations. The use of Computational Fluid Dynamics (CFD) gives the possibility to calculate the microclimate around the construction as well as at the surfaces.

This methodology is now extensively used by NBI, which will use it to calculate the microenvironmental pattern around the two chosen objects for NCD (Thiis, 2002). The methodology will be made available for LMS. Figure 11 shows the wind pattern around city like building environment with a high-rise building.

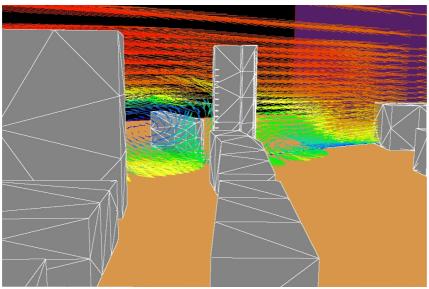


Figure 11 Wind speed around buildings predicted by CFD.

5.3 Sources and geographical levels of data

5.3.1 Introduction

As described in chapter 3.1 the holistic exposure model defined the need for mapping environmental data from macro down to micron level; i.e. on the surface and within the material. In the LIFECON context there is also the need to map data on two separate levels, namely the *network level (from regional to local, i.e. 1 kmx1 km)* and the *specific object level* comprising the micro and the micron level.

In principle, characterisation of degradation agents has to be based on existing data. Measurements are too expensive and time-consuming and can only be performed in specific cases for validation and control purposes (see chap 6.3).

5.3.2 Environmental research frameworks are important for LIFECON

All countries in Europe have extensive meteorological and air pollution monitoring networks, and many have GIS based information and management systems, allowing for the necessary assessment, modelling and mapping from the network down to the local/micro scale on object level. The relevant environmental degradation parameters, climatic and pollutants, can relatively easily be mapped on a network level, down to at least the grid scale of 50x50 km on a European level. In many regions mapping in grid scales of 1x1 km has been achieved. Land transported and wet deposited chloride data are available, however, models for surf- produced chloride have to be implemented in order to map the near sea (< 1 km) influence. Those will be tested out in the Oslo fjord bay case (D4.3c). Chloride from salting also needs special inquiry.

Mapping of environmental parameters and of areas and stock of buildings with increased risk of corrosion, and calculation of cost of corrosion are performed and co-ordinated for Europe within the UN ECE Working group on Effects (WGE) under the CLRTAP, and specifically under its

International co-operative Programmes (ICPs) for Modelling and mapping, and for Materials, respectively (see more on <u>http://www.rivm.nl/cce/</u>).

As is obvious the data and methodologies developed within these environmental research frameworks are directly applicable for the LIFECON tasks, and great synergy could be achieved by a direct link towards these. The concept has many similarities; establishing damage functions, measuring and co-ordinating all existing and relevant environmental data in Europe in order to do proper mapping of degradation parameters, areas -and stock at risk, etc. Its network of co-operating partners would be invaluable data providers for LIFECON, and vice versa much of the results of LIFECON, stock at risk mapping, corrosion costs, etc would constitute important input to these work on improving the corrosion cost mapping for Europe. From the mapping activity in Germany some results of direct applicability to LIFECON (transported sea-salt and H⁺) will be shown.

Data shall be shown on maps and the availability of digital maps is an important issue to be sorted out for each region and location.

5.4 Network level-macro, regional and local scale

In the network models used so far (Vesikari-see D4.1) only three environmental parameters are taken into account:

- Temperature, by dividing Finland into three zones-south, middle and north)
- Moisture, -index 1 corresponds to the amount of external water received by unsheltered concrete on top of a bridge deck and moisture index 0 to the amount of external water under a bridge deck provided with a water membrane
- Chloride, index- index 1 corresponds to the amount of chloride received by unsheltered concrete on top of a bridge deck with the highest winter maintenance class, and chloride index 0 represents the case when no chloride is spread.

The LIFECON LMS aims for a more refined treatment of the environmental parameters. The limitation is not on the availability of environmental data and models, but the ability to handle more parameters in the prediction models.

5.4.1 Climatic data

All countries have extensive meteorological networks that can provide the necessary meteorological data on all levels, either as point measurements or as models on network level for the area in question. Meteorological data can be shown as maps showing the common meteorological parameters (f.ex average temperature and precipitation), or specifically derived parameters may be generated from the time series of the basic parameter (see D4.3).

5.4.2 Pollutants

The measuring, testing and evaluation of air quality are assuming growing importance in developed countries as elements of a comprehensive clean air policy and geared to sustainable development. A huge bulk of data is therefore generated on the various geographical levels. Point measurements are very expensive, and for a broader assessment of air quality, needed for policy development and assessment, public information etc., measured data needs to be

combined with modelling based on emissions inventories, to assess properly the exposure to, and thus the effects of the pollution on public health or on buildings. Such air dispersion models exist, and the results can be mapped and exhibited by modern information technology (see item 5.2) available in LIFECON and LMS. Co-operation with the ICP Modelling and Mapping groups would be very beneficial.

The European Environment Agency (EEA) (www.eea.dk) was established in 1994, with the objective "to provide to the European Community and its Member States with objective, reliable, and comparable information at a European level enabling the Member States to take the requisite measures to protect the environment, to assess the results of such measures and to ensure that the public is properly informed about the State of the environment (Haagenrud, 1997).

In 1995 EEA summarised the state of the air pollution-monitoring situation in Europe. The report provides detailed country-wise tables on networks, sites, compounds, reporting etc., summarised into country reports, and again summarised into summary tables covering all the 29 countries from which data were available.

On the *regional scale*, the report revealed that there is extensive monitoring in addition to the EMEP network, and that about 750 sites are in operation totally in Europe. This monitoring is very extensive for S- and N-compounds in air (gases and particles) and deposition, and also for ozone (Haagenrud, 1997).

On the *local/urban scale*, monitoring is carried out at a very large number of sites in Europe, totalling close to 5,000 sites according to the information made available to the Topic Centre (see Figure 12). Most of these sites seem to be general urban background sites, while hot-spot sites (traffic, industry) are less well represented. The compounds of the EU Directives (SO₂, particles, NO₂, ozone, lead) are extensively covered.

These 5,000 local/urban monitoring sites are contained in a large number of networks operated by local, regional or national authorities. We can only assume that operating practices, quality control procedures, data availability and reporting vary considerably from network to network.

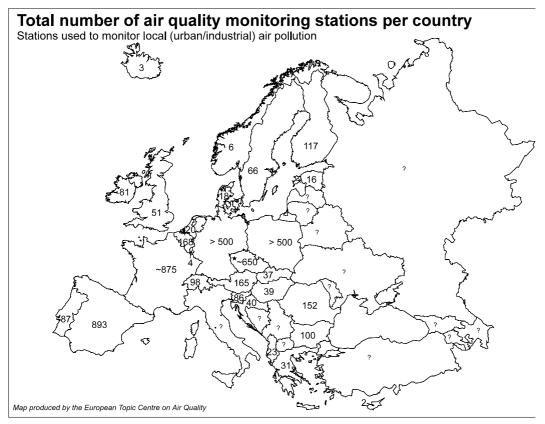


Figure 12 Number of sites per country for the monitoring of urban/local industrial air pollution.

Mapping on network level grids of 50x50 km are possible for whole Europe, while for many regions a resolution down to 1x1 km are possible even today. This will give information of differences in parameters between regions in each country. Regions may be geographical regions or "topographical" regions (coast/inland, mountain/low-lying country, rural/urban).

An extensive collaboration with the ICP Modelling and Mapping groups in each country should be pursued (see <u>http://www.rivm.nl/cce/.)</u>

5.4.3 Chlorides

5.4.3.1 Marine aerosols

Cole (2003) has established the models for production, transport and deposition of marine salts, as well as the integration of these models into GIS based computerized tools, see Figure 13. His models will allow us to calculate the marine aerosol impact in coastal areas of Europe; i.e. from macro down to local level.

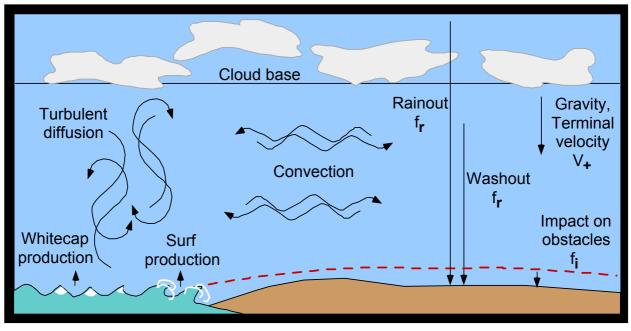
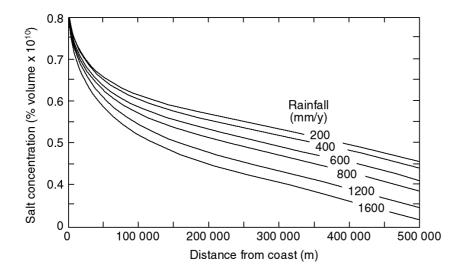


Figure 13 Chloride sea-salt aerosol mass transport model (Cole, 2003)

Some of his conclusions are (Figure 14):

- Salt production by breaking surf is estimated to lead to peak aerosol concentrations up to 40 times higher than salt production by whitecaps on ocean waves.
- The concentration of surf-generated aerosol falls dramatically with distance from the coast so that under typical conditions little aerosol is transported no more than 1 km.
- The concentration of ocean-generated aerosol falls in a more gradual manner so that this aerosol may be transported in excess of 50 km under appropriate conditions.
- The transport of aerosol produced by both surf and ocean white caps is strongly affected by wind speed.
- The transport of surf-generated aerosol is dramatically affected by terrain roughness, whilst that of ocean-generated aerosol is more affected by variations in RH and rainfall.



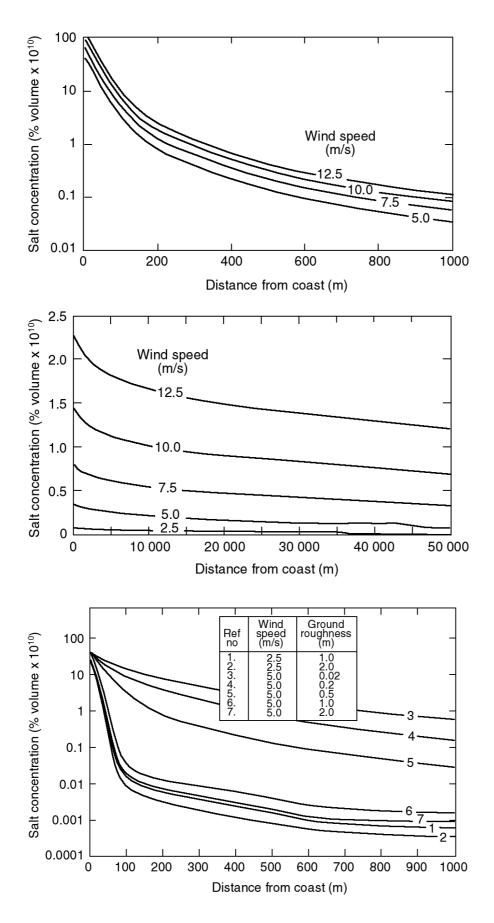


Figure 14 Sea salt transport inland as function of aerosol size, wind, terrain roughness, rainfall etc (Cole, 2003)

5.4.3.2 Wet deposition of chlorides from industry and from sea

As shown by the example given for Germany below (item 0) chlorides in precipitation is part of the pollution measurement programmes around Europe, and by calculation is separated in contribution from industry/traffic and sea. For characterisation purposes in LIFECON the chloride contributions left to determine are *the greater aerosols near sea*, and *the emissions from de-icing salts*. The models developed by Cole will be used to characterize and classify the marine exposure to greater aerosols at the chosen objects in the Oslo fjord bay and long the coast, respectively. (D4.3c).

5.4.3.3 Chlorides from de-icing salts

Information shall be sought with the pollution authorities for the selected objects where this is relevant. The formula is given in D4.1.

Cr = 1000(-9.56+0.52SF +0.38SL+0.14FD-0.20ID)/w

Average amount of de-icing salt for each application incident $[g/m^2]$, where:

SF, number of days with snow fall > 0.1 mm [-]

SL number of days with a snow layer > 100 mm [-]

FD, number of days with a average daily temperature $> 0^{\circ}$ C [-],

ID, number of days with ice on road surface [-]

w, average spread width (street width) [m]

In Germany Lay collected 640 chloride profiles from German road administrations (160 structures), which were analyzed with respect to the most relevant influences. The analysis revealed for the concentration $C_{\Delta x}$:

- a linear decrease with increasing height (h) above street level
- a logarithmic decrease with increasing horizontal distance (a) from the street edge
- no trend with respect to exposure time

These relationships were picked up to derive a function in the form of $C_{\Delta x} = f(\text{horizontal}, \text{vertical} \text{ distance to the road})$:

 $\begin{array}{ll} C_{\Delta x,mean}\left(a,h\right)=0.465-0.051*\ln(a+1)-\left(0.00065*(a+1)^{-0.187}\right)*h)\\ mean chloride concentration in depth \Delta x & [wt.-%/concrete]\\ horizontal distance to the roadside & [cm]\\ height above road level & [cm] \end{array}$

5.5 Example Germany - mapping air pollution, actual corrosion rates and exceedances

5.5.1 Mapping Critical Loads & Critical Levels in Germany

Germany has done extensive mapping, mostly by the Institute of Navigation, Stuttgart) (<u>http://www.nav.uni-stuttgart.de/German/Forschung/CriticalLoads/englisch.html</u>).

Within the current project national maps of concentration levels and deposition loads are generated. Mapping activities on the national and international level are an instrument for assessing the success and effectiveness of emission reduction measures. The calculation of the

maps is based upon measurement network data, additional model estimates and high-resolution land use maps. To manage the complex tasks within mapping Critical Loads & Levels in Germany the efficient use of Geographical Information Systems (GIS) is indispensable. ArcInfo is used to handle the big amount of air pollutant data and to calculate the high-resolution (1x1 km²) output maps on the national scale.

5.5.2 Mapping results for LIFECON

Gauger and Anshelm (2000) state, "Since the start of the ICP Materials material exposure programme in 1987 considerable changes concerning geographic distribution and range or amount of air pollutants over Europe and Germany can be observed". German maps and statistics showing trends in air pollution are presented and discussed. (Annex E)

Main database for mapping air concentration and wet deposition are the routine measurements of the air concentration and wet deposition monitoring networks in Germany. The data of the different species, measured at about 110 to more than 400 measurement points are interpolated using kriging technique to derive air concentration and wet deposition fields respectively.

The mapping of wet deposition loads in Germany as well as the mapping of air concentration fields is based upon monitoring data. A wet deposition database has been set up at Institute of Navigation (INS) by comprehensive data acquisition at the institutions responsible for local, regional and national deposition monitoring programs in Germany. Point measurement data of solute concentration () are interpolated using kriging technique to derive solute concentration fields Figure 15.

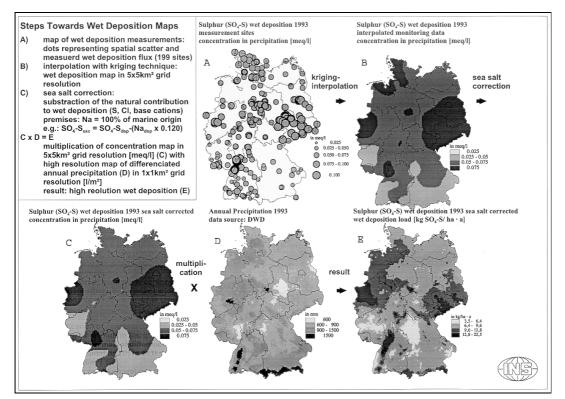


Figure 15 Main procedures of mapping wet deposition loads in Germany

Na wet deposition is used as tracer for sea salt influence, together with a factor, which is the ratio of sodium and the other components in seawater to calculate non marine wet deposition (SO4- $S_{(ssc)}$, Figure 15C). The map of solute concentration fields (in meq/l) then is multiplied with a precipitation map, provided by the German Meteorological Survey (DWD) (Figure 15D), to derive maps of wet deposition loads (in eq/ha·a or kg/ha·a, Figure 15E). The grid resolution of the wet deposition map is 1x1km². Annual wet deposition maps presently are calculated for the years 1987 to 1989 and 1993 to 1995.

Wet deposition of protons (H) is used as input for calculating mass loss of unsheltered materials using dose-response functions. The average H wet deposition in Germany declined by about 44% between 1987 and 1995.

Chloride mainly origins from sea pray, which is transported to inland areas by marine air masses. In Figure 16 the annual average wet deposition of chloride (Cl) in the three-year periods 1987-89 and 1993-95 is presented. Cl wet deposition shows a regular gradient from the coastal region of the North Sea (NW) to continental inland Germany (SE). The inland transport distance of marine Cl is connected to the frequency of weather situations with high wind speed, which both leads to higher sea salt emission, and to longer transport distance of marine air masses.

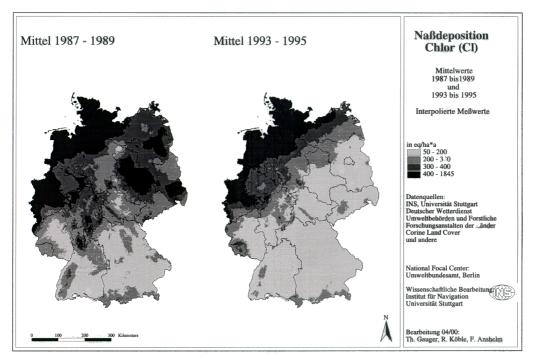


Figure 16 Annual average wet deposition of Cl in the three year periods 1987-89 and 1993-95

The non-sea salt fraction of Cl is assumed to be completely due to anthropogenic hydrogen chloride (HCl) emissions. The ratio between sea salt Cl and total Cl in wet deposition on average rises from 84.6% 1987 to 94.8% 1995, Table 16. This means that the anthropogenic contribution to total Cl wet deposition declined from about 15% 1987 to 5% in 1995, due to HCl emission reduction.

Average wet deposition of sea salt Cl	1987	1988	1989	1993	1994	1995
in eq/ha	265,6	341,8	287,9	242,6	253,3	357,9
in kg/ha	9,42	12,12	10,21	8,60	8,98	9,14
in % of total Cl wet deposition	84,6	84,0	88,6	94,5	90,0	94,8
	%	%	%	%	%	%

Table 16 Average wet deposition of sea salt chloride

As seen from those data *what remains to be done is* to calculate the production and transport of surf produced close to the sea (Cole, 2001), while also the contribution of heavy particles from the salting of roads are important. This could also be achieved from pollution authorities.

The trend analysis and the time dependence are very important for LIFECON and the objectives of prediction of durability of concrete structures.

5.6 **Object level-atmospheric micro scale**

Mapping on object level is the most urgent needs in LIFECON with the selected case studies, while network will be more needed in the planning phase. The available regional exposure data can after appropriate adjustment be used for characterisation of the local and microenvironment at a building or construction.

The microclimate is heavily influenced by the macroclimate. The importance of various factors will of course vary for different types of construction objects and where these objects are used in relation to the orientation of construction and their position on or within the construction.

The prediction of the hazard for a component within the construction envelop is more complex and in general can only be estimated by some type of transfer functions which considers the relevant external parameters and construction design and material characteristics. In order to estimate the environmental conditions for construction surfaces and the internal material conditions an approximation of mass (water, gases) and heat transfer is required.

5.6.1 Climatic data-driving rain from prEn 13013

The moisture content or water availability is important for the corrosion processes. Precipitation is measured at meteorological station, like wise relative or absolute humidity in the air. Time of wetness may be calculated from meteorological data.

Different methods may be used to describe or express the quantity of water at a wall or construction. In addition to methods using the measured data directly, there are standards as the prEN 13013-3 "Calculation of driving rain index for vertical surfaces from hourly wind and rain data." (CEN, 1997). This is mainly based on the British standard BS 8104:1992 "Code of practice for assessing exposure of walls to wind-driven rain." (BS 8104:1992).

The standard specifies a procedure for analysing hourly rainfall and wind data derived from meteorological observations so as to provide an estimate of the quantity of water likely to impact on a wall of any given orientation. It takes account of topography, local sheltering and the type of building and wall. It specifies the method of calculation of:

- The annual airfield index, I_A, which influences the moisture content of masonry wall.
- The spell index, I_S, which influences the likelihood of rain penetration through masonry wall.

After calculating the I_S for a period of time the next step is to estimate the actual buildings location and exposure compared to an airfield. That is performed by estimating the values of four different parameters, the roughness coefficient C_R , the topography coefficient C_T , an obstruction factor, O, and a wall factor, W and converting the airfield indices into wall spell indices, I_{WS} , by the formula:

$$I_{WS} = I_S \ge C_R \ge C_T \ge O \ge W$$

The prEN has categorised, described, and illustrated the C_R, C_T, O and W factors.

Quantity of available water on the concrete surface will also be determined by the combination of precipitation, wind, temperature and solar radiation. (D4.1).

5.6.2 Pollutants

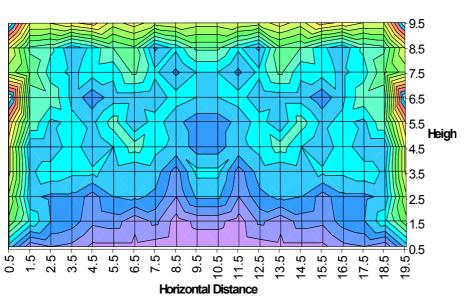
5.6.2.1 Road network emission and dispersion model

From Haagenrud (1997): The effect of road traffic pollution on urban populations is expected to increase during the next few years. Traffic planners are often in need of practical tools for studying the effect of such measures on the environment. Quite a few air dispersion models exist and can be used for this purpose.

The ENSIS Air and CosBen modules which will be available for LIFECON and included in the LMS, contains the road model *RoadAir*, for quantitative descriptions of air pollution along road networks. RoadAir calculates total emissions, concentrations along each road segment and the air pollution exposure of the population and *buildings* along each road. Calculations can be carried out for road networks, defined by road and traffic data. The model was primarily developed for conditions in Scandinavia, but can easily be adapted to conditions in other parts of the world.

5.6.2.2 Marine aerosols

Cole (1999) has used CFD models to map the chloride aerosols in the microenvironment on walls, see *Figure 17*. NBI will use CFD to calculate the wind pattern around the chosen objects (see D 4.3).



Contour Plot of Aerosol Impacts on the Front Face of a 20m wide by 10m high Building

Figure 17 Contour plot of Aerosol impact on wall of high building.

5.7 Modelling and mapping of damage functions and service life

When the degradation factors have been assessed and modelled the LMS ERF and PSL module will contain tools that allows for modelling and mapping also of the corresponding damage –and service life functions.

Already existing are corrosion maps for some supplementary materials, like weathering steel, zinc, aluminium, copper and bronze. An example is shown in Figure 18, shows the map for the service life/maintenance intervals for rendering, respectively Zn-coated steel, in Oslo based on 1994 exposure data.

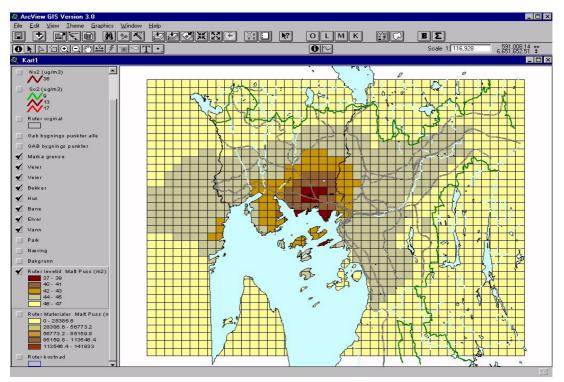


Figure 18. The maintenance intervals (lifetime) for rendering in years for Oslo in 1994 given in grids from the CosBen model with grid size 500x500 m.

6. Guidance for characterisation (and subsequent classification) of exposure environment on structures in LIFECON

6.1 **Object level**

When mapping and determining the category of exposure/degradation on object, the surroundings of the object and the objects components are taken into account. The different components are exposed in different ways and different amounts, due to orientation, sheltering, sun/shadow, distance from "source" for exposure, and more, and all this have to be taken into account.

Below follows a step-wise instruction for characterisation of the environmental parameters onto the surface of the structure, resulting in a protocol for the field assessments of the environmental exposure: Feil! Fant ikke referansekilden.

- 1. Choose object
- 2. Divide the structure/construction into components with different expected Categories of Location (due to orientation, sheltering...). Use either the EOTA system (D 4.2 Annexes) or the height classification system, see Table 5.
- 3. Attain EN 206-1 exposure classes to the various components/parts of the construction
- 4. Adjust for the effect of sheltering, etc on driving rain and deposition on other agents to the structure by calculation of CR, CT, O and W from 5.6.1.
- 5. Find climatic information from nearby meteorological stations. Necessary information:
 - a. Temperature. Preferably, if available, time series for a long period (>10 years). Main information is average temperature for summer and winter conditions,

max/min and average monthly temperature. Surface temperature can be calculated from the following equation:

$$T_{s,eq} = T_{air} + \frac{1}{\alpha_{ev} + \alpha_r} \cdot \left(I_{solar} \cdot a + g \cdot h_e + \alpha_r \cdot \left(\overline{T}_r - T_{air} \right) \right)$$

- b. Moisture. Preferably, if available, time series for a long period (>10 years). Main information is average annual precipitation and monthly number of days with rain > 0.1mm and rain >2.5mm. Monthly or seasonal relative humidity.
- c. Wind. Preferably, if available, time series for a long period (>10 years). Main information is wind rose showing frequencies of wind speed and direction.
- 6. Check correlation or relevance for meteorological data for the object.
 - a. From some (2-4) nearby stations any significant difference in meteorological data?
 - b. Distance from meteorological station.
 - c. Height above sea level. Normally the average temperature decreases 0.6-0.7° C per 100 m.
 - d. Sunny/shadowed areas (for instance of valleys). A difference of 0.5-1° C in air temperature may be expected.
 - e. Topography differences in wind speed and direction.
- 7. Calculation of spell index and wall spell index and driving rain formula in Annex F.

For the various EN 206-1 classified parts of the structure:

- 8. Characterisation of RH
- 9. Characterisation of moisture: Total time with moisture comes from: time with rain + condensation + high RH
- 10. Characterisation of temperature profiles on construction
- 11. Characterisation of chloride, either from sea-salt from Cole models/mapping authorities for land transported sea-salt, ref example from Germany, or from deicing salts-formula Cr = 1000(-9.56+0.52SF +0.38SL+0.14FD-0.20ID)/w (Average amount of de-icing salt for each application incident [g/m²]).
- 12. Characterisation of pollutants like SO₂, O₃, H⁺ and CO₂. Contact national (and local) ICP Modelling and Mapping groups concerning already mapped information. Contact points for all European countries are given on web-page <u>http://www.rivm.nl/cce/, see also example from Germany (item 5.7)</u>. Find available environmental data from national or local authorities.

Component	Category of Loca	tion EOTA system	1	
	1 (horizontal or low	2 (Steep slope	3 (Vertical)	4 (Underside of
	slope surfaces (<	(>20 ⁰)		horizontal and
	20^{0})			sloping surface)

Table 17 Protocol for environmental assessment of case studies

Component	Exposure classes (EN 206-1)

Environment	al paran	neter chai	acteristic sur	roundings			
RH (%) summer	RH (%)	Days w/rain	(mm/y)	Condensation	temp	Av.air temp	Main wind
	winter	>2.5mm			(summer)	(winter)	direction

Environmen	ntal paramete	er characteris	stic compone	nts		
Component	Surface T	Surface T	CR	СТ	0	W
	summer	winter				

6.2 Network level-regional level

On regional level the mapping and classification is related to the objects location. Necessary input is meteorological and other environmental information. These guidelines will await the proper characterisation on object level and choice of appropriate parameters for network level.

6.3 Proposal for measurement program for validation of exposure assessment around bridge deck and tunnels

It would be of great importance to try and validate the assessment of exposure environment around concrete road bridges and concrete lined tunnels by conduction a field measurment programme. Two independent studies of, respectively

- 1. Field measurements around a *bridge deck* to determine the corrosivity in selected areas, the pollution impact and its correlation with meteorological parameters like wind speed, wind direction, turbulence and topographical influence.
- 2. Modelling the pollution situation with increased CO2 concentrations *in tunnels* based on emission data from the traffic. Based on the model result the increased risk for carbonisation of concrete will be calculated.

7. Conclusions

- 1. This report provides relevant *systematic* and *requirements* for quantitative classification of environmental loading onto structures, and *overview of existing classification systems*, as well as *sources* of environmental exposure data, and methods for their assessment and modelling on various geographical scales. For most European countries environmental data and models are available from meteorological offices and the environmental research area, and these data and the work performed are directly applicable for LIFECON. The present LMS prediction module, contain such modelling of environmental exposure loads and service life functions for a range of the supplementary materials in concrete structures, such as for example galvanized (and coated) steel.
- 2. *Instructions/guidelines* for how to characterise the environmental loads on concrete structures on object and network level are given, serving as basis for developing and testing a quantitative classification system for environmental loading.
- 3. Some systems for quantitative classification of environmental loading related to durability for building materials and components exist. Generic systems try to classify the *generic atmospheric aggressivity*, without specific knowledge of damage functions, but based on overall experience of materials degradation at large (ISO, 2002 and EOTA, 1999). The other option and systematic is material (family) specific and based on knowledge of their damage functions, such as ISO 9223 that are specific for metals. Those are directly applicable to many of the supplementary materials of concrete structures, however, for the very complicated damage functions of concrete they are not applicable.
- 4. In order to develop the quantitative classification for concrete two strategies have been chosen. Firstly, a more practical approach of validation, where the new European standard -"EN 206-1 Concrete, which contains an agreed qualitative classification system, should be tested out on the chosen objects and compared with detailed environmental characterisation of the same objects, using the available data and methods for environmental characterisation. An EN 206-1 harmonized protocol for the 11 selected objects is therefore also given in chapter 3. Such studies should be undertaken in many countries to develop the needed national annexes for a proper implementation of EN 206-1 across Europe, see item 2.3. A first sketch of how such as system might look like, based on best available knowledge and experience, is provided in the present report.

Secondly, a more teoretical classification based upon parametric sensitivity analysis of the complex Duracrete damage functions under various set conditions. In this way the determining factors are singled out and classified. This is performed in D3.2 (Lay, 2003), and shown in context in D4.4.

- 5. Such environmental classification systematic is needed to enable sound prediction of service lifes and maintenance intervals both on object and network level. This in turn is a necessary prerequisite for change of current reactive practise into a pro-active life- cycle based maintenance management.
- 6. Mapping of environmental parameters and of areas and stock of buildings with increased risk of corrosion, and calculation of cost of corrosion are performed and co-ordinated for Europe within the UN ECE Working group on Effects (WGE) under its International co-operative Programmes (ICPs) for Modelling and mapping, and for Materials,

respectively. The data and methodologies developed within these environmental research frameworks are directly applicable for the LIFECON tasks, and great synergy could be achieved by a direct link towards these frameworks. An example of such modelling and mapping is shown for Germany.

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