

1 **Overall Size of Mannuronan C5-Epimerases Influences Their Ability to Epimerize Modified**
2 **Alginates and Alginate gels**

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12 Abstract

13 A family of seven mannuronan C5-epimerases (Alge1-Alge7) produced by *Azotobacter vinelandii* is
14 able to convert β -D-mannuronate (M) to its epimer α -L-guluronate (G) in alginates. Even sharing high
15 sequence homology at the amino acid level, they produce distinctive epimerization patterns. The
16 introduction of new G-blocks into the polymer by *in vitro* epimerization is a strategy to improve the
17 mechanical properties of alginates as biomaterial. However, epimerization is hampered when the
18 substrate is modified or in the gelled state. Here it is presented how native and engineered epimerases
19 of varying size perform on steric hindered alginate substrates (modified or as hydrogels). Reducing the
20 size of the epimerases enables the epimerization of otherwise inaccessible regions in the alginate
21 polymer. Even though the reduction of the size affects the productive binding of epimerases to the
22 substrate, and hence their activity, the smaller epimerases could more freely diffuse into calcium-
23 alginate hydrogel and epimerize it.

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28 Keywords

29 Alginate, mannuronan C5-epimerases, chemo-enzymatic strategies, alginate hydrogels, chemically
30 modified alginates

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35 INTRODUCTION

36 Alginate is an industrially important biopolymer due to its viscosifying and gelling properties
37 (Matricardi, Alhaique, & Coviello, 2015; Onsøyen, 1996; Skjåk Bræk & Draget, 2012). It is present as
38 the main structural component of brown seaweeds (Painter, 1983) and is also naturally synthesized by
39 bacteria belonging to the genera *Azotobacter* and *Pseudomonas* (Gorin & Spencer, 1966; Govan, Fyfe,
40 & Jarman, 1981; Linker & Jones, 1966). In seaweeds as well as in bacteria, the alginates are initially
41 produced as a linear polymer of 1,4-linked β -D-mannuronic acid (M) (Pindar & Bucke, 1975). This
42 polymer is then modified by the action of C5-mannuronan epimerases which are able to convert M-
43 residues to its C5 epimer α -L-guluronic acid (G) (Haug & Larsen, 1971; Larsen & Haug, 1971a, 1971b).

44 *Azotobacter vinelandii* encodes a family of seven extracellular and active mannuronan C5-epimerases
45 which are of biological importance for the formation of a specific life stage, known as cyst (Høidal,
46 Glærum Svanem, Gimmestad & Valla, 2000; Sadoff, 1975). The seven secreted epimerases (AlgE1-
47 AlgE7) are all modular proteins composed of one or two A-modules and from one to seven R-modules
48 (Ertesvåg et al., 1995; Svanem, Skjåk-Bræk, Ertesvåg & Valla, 1999). The A-modules contain the
49 catalytic site, while the non-catalytic R-modules have varying affinity for different alginate structures,
50 thus affecting the degree of processivity displayed by a given epimerase i.e. the R-module from AlgE4
51 binds stronger to alginate substrates than the R-modules from AlgE6 (Buchinger et al., 2014).
52 Furthermore, the R-modules are also responsible for modulating the epimerase activity probably by
53 reducing the level of calcium needed for full enzyme activity (Ertesvåg & Valla, 1999b). It has been
54 shown that the A-module is able to epimerize even without the R-module, but the presence of the R-
55 module increases the activity rate ten-fold (Ertesvåg et al., 1999b). All the epimerases of the AlgE
56 family are highly homologous but each of them produces specific epimerization patterns which give
57 different properties to the alginate chains. Except for AlgE4, which produces nearly exclusively MG-
58 blocks, all the other C5-mannuronan epimerases are G-block forming. However, the products differ in
59 G-content and mean G-block length, even at comparable degrees of epimerization (Ertesvåg, Høidal,
60 Schjerven, Svanem & Valla, 1999a). All the mannuronan C5-epimerases have differences in substrate
61 specificity and concentration of calcium ions needed for full activity. AlgE4, for example, acts
62 processively by sliding along the alginate chain and epimerizing every second residue, generating
63 alternating MG-sequences (Campa et al., 2004). The enzyme requires a hexameric mannuronan
64 oligomer as minimum polymer length to begin the epimerization (Hartmann, Holm, Johansen, Skjåk-
65 Bræk & Stokke, 2002). Similarly, AlgE6 is able to introduce G-blocks in a processive manner but it
66 needs a minimum of eight residues to make a productive binding (Holtan, Bruheim & Skjåk-Bræk,
67 2006).

68 The presence of G-blocks in the alginate polymer is correlated to its potential to form hydrogels in
69 presence of divalent cations, such as calcium. Indeed, in the so called “egg-box model”, calcium ions
70 are responsible for coordinating strong inter-chain interactions between stretches of G-blocks, forming
71 junction zones that hold the polymer in the gel state (Grant, Morris, Rees, Smith & Thom, 1973). The
72 gelling property of the alginate polymer is utilized in different industrial and biomedical processes. As
73 biomaterial, alginate hydrogels can be used for cell encapsulation, where alginate is applied for
74 entrapping the cells, to provide a scaffold for regeneration of different tissues, or as immune barrier.
75 Clearly, the mechanical and chemical properties of the polymer used are of crucial importance for the
76 final material properties. It is therefore desirable to be able to fine tune alginate structures by chemical
77 and/or enzymatic modification for specific applications. Potential applications have been investigated
78 by using chemically modified alginates. Periodate oxidized alginates, for example, are more susceptible
79 to degradation, promoting the hydrolysis of alginate in aqueous solution with a controlled degradation
80 rate (Bouhadir et al., 2001). These properties make such modified alginates more suitable for tissue

81 engineering since the polymer could be easily cleared from the body in a controlled manner. Therefore,
82 still keeping some gelling properties, oxidized alginates could have a potential for being used as cell
83 transplantation vehicles. Neither periodate oxidized nor bacterial *O*-acetylated residues in alginates are
84 substrates for the C5-epimerases (Kristiansen, Potthast & Christensen, 2010), although it is not clear to
85 which extent these moieties interfere with the epimerization reaction of neighboring non-modified M-
86 residues. For alginate hydrogels, the presence of junction zones as well as the pore size of the gel matrix
87 can create steric hindrance for the introduction of G-blocks by epimerization.

88 **In the present work, we aimed at investigating whether the size of mannuronan C5-epimerases is**
89 **influencing on the accessibility of alginate substrates that could be sterically hindered in different ways.**
90 **This knowledge will be important for designing *in vitro* epimerization strategies in tailoring of specific**
91 **alginate biomaterials. We therefore report on** the epimerization properties of four epimerases differing
92 in size on periodate oxidized mannuronan, *O*-acetylated alginates as well as alginates constituting a
93 hydrogel matrix. AlgE1 (two A-modules, four R-modules) and AlgE6 (one A-module, three R-
94 modules) were used as example of large enzymes, while the hybrid enzyme AlgE64 represents the
95 minimum construct of full-length epimerase, having one A-module from AlgE6 combined with the
96 stronger alginate binding R-module from AlgE4. AlgE6A, finally, is the smallest active epimerase
97 constituted by the sole A-module from AlgE6.

98

99 MATERIALS AND METHODS

100

101 Bacterial strains, Growth conditions, and DNA manipulations

102 The mannuronan C5-epimerases AlgE1, AlgE6, AlgE64 and AlgE6A were produced by fermentation
103 of recombinant bacterial strains. *Escherichia coli* strain DH5 α (Bethesda Research Laboratories) was
104 used as general cloning host, whereas RV308 (ATCC 31608) and the T7-based strains BL21 (DE3)
105 (New England BioLabs) were used for the expression of the proteins. BL21 (DE3) strain carries the T7
106 expression system which is used with the IMPACTTM system for inducible recombinant protein
107 expression and purification in *E. coli*.

108 Bacteria were routinely grown at 37 °C in LB medium (10 g/L tryptone, 5 g/L yeast extract, 10 g/L
109 NaCl) or on LB agar (LB medium supplemented with 20 g/L agar). The media were supplied with 100
110 μ g/mL ampicillin when appropriate. For enzyme expression, strains were grown in double-strength LB
111 medium (2 x LB; yeast extract, 10 g/L; tryptone, 20 g/L; and NaCl, 10 g/L) supplied with 2 mM CaCl₂,
112 pH 7. Cultures were induced for protein expression with isopropyl β -D-thiogalactopyranoside (IPTG)
113 or *m*-toluate for a final concentration of 1 mM.

114 Standard recombinant DNA procedures were performed as described previously (Sambrook & Russell,
115 2001). Plasmids were purified by the WizardPlus SV Minipreps DNA purification system (Promega).
116 Transformations of *E. coli* strains were performed according to RbCl transformation protocol (New
117 England BioLabs).

118 Epimerase AlgE6 (defined as residues 1-853 from AlgE6) and the gene coding for AlgE6A (residues
119 1-385 from AlgE6 full length sequence) were synthesized *de novo* (GenScript, Piscataway, USA). The
120 DNA sequences corresponding to AlgE6 and AlgE6A were cloned into pTYB1 (IMPACT-CN system,
121 New England BioLabs) using *Nde*I and *Xho*I sites. The hybrid enzyme AlgE64 is a synthetic DNA

122 sequence encoding the A-module from AlgE6 (residues 1-385) combined with the R-module from
123 AlgE4 (145 residues) (GenScript, Piscataway, USA). The gene coding for AlgE64 was inserted in
124 pMV23 (Bakke et al., 2009) as an *NdeI-NotI* fragment, generating pJB–AlgE64. AlgE1 was expressed
125 from pJB658, where the coding region of AlgE1 was inserted as 2994 gene fragment (encoding for
126 residues 1-1403).

127

128 Production of Alginate Substrates

129 Sodium alginate from *Laminaria hyperborea* leaves with fractional amount of G (F_G) = 0.46 was
130 obtained from FMC Biopolymer. High-molecular-weight mannuronan (PolyM), F_G = 0.00 was isolated
131 from an epimerase-negative strain of *Pseudomonas fluorescens* (Gimmestad et al., 2003). Periodate
132 oxidized alginates were produced with oxidation degrees ranging from 2% to 8%, as described
133 elsewhere (Kristiansen et al., 2009). The samples were reduced with sodium borohydride, dialyzed and
134 freeze dried before use. Oxidation causes a slight degradation of the polymer chain (Balakrishnan,
135 Lesieur, Labarre & Jayakrishnan, 2005; Kristiansen et al., 2010), however this will have neglectable
136 influence on the epimerization. A native acetylated alginate (17% acetylation; F_G = 0.10) was produced
137 from *Pseudomonas aeruginosa* strain DE 127 (Skjåk-Bræk, Grasdalen & Larsen, 1986).

138 Calcium-alginate beads prepared with alginates from *L. hyperborea* leaves (1% w/v) were made with
139 the use of an electrostatic bead generator following a procedure previously described (Strand, Gåserød,
140 Kulseng, Espevik & Skjåk-Bræk, 2002). This approach allowed obtaining alginate droplets ranging
141 from ~250 to 1000 μ m in diameter.

142 Internally set, homogeneous calcium-alginate gel cylinders prepared with alginates from *L. hyperborea*
143 leaves (1% w/v) were made in 24-well tissue culture plates (16/18 mm, Costar, Cambridge, MA), as
144 described previously (Draget, Østgaard & Smidsrød, 1990). A buffer containing 50 mM 3-(N-
145 morpholino)propanesulfonic acid (MOPS), pH 6.9, 75 mM NaCl, 15 mM CaCl_2 , was used for saturation
146 of the calcium binding sites after gelling incubation.

147 Protein Expression and Purification and Epimerase Activity Assay

148 Epimerase expressing strains (from overnight cultures, 1% final concentration) were grown in 500 mL
149 of 2 x LB medium supplied with 2 mM CaCl_2 and 200 μ g/mL ampicillin, pH 7.0, in 3 L baffled shake
150 flasks at 30 °C until $\text{OD}_{600\text{nm}}$ ~0.8-1.2 was reached. Cultures for AlgE6 and AlgE6A production were
151 induced for protein expression using 1 mM IPTG, while AlgE1 and AlgE64 cultures were induced with
152 1 mM *m*-toluate. Growth was continued overnight at 16 °C before harvesting the cells by centrifugation.
153 For preparation of enzyme extracts, the cells were sonicated in 10-20 mL of 40 mM MOPS pH 6.9 with
154 5 mM CaCl_2 , and then centrifuged for 45 min at 23000g. The supernatant was filtered (0.22 μ m) and
155 the enzymes were purified using Fast Protein Liquid Chromatography (FPLC) (ÄKTA FPLC system –
156 GE Healthcare). AlgE1 and AlgE64 extracts were applied on a 5 mL HiTrap Q HP column (GE
157 Healthcare), and proteins were eluted using a stepwise NaCl gradient (0 to 1 M) in the same buffer as
158 stated above. Extracts for pTYB1-AlgE6 and pTYB1-AlgE6A, which are expressed using the
159 IMPACT™ system, were applied on a 20 mL column prepared with Chitin Resin (New England
160 Biolabs), and purified according to the product protocol (IMPACT™ manual, 2014). Fractions were
161 analyzed for epimerase activity by using a previously reported assay (Tøndervik et al., 2013) and the
162 total protein content was measured by SDS-PAGE and ImageLab™ Software.

163 Epimerase activity assay

164 The epimerase activity for AlgE1, AlgE6, AlgE64 and AlgE6A was determined by a
165 spectrophotometric assay developed by the authors of this paper. The assay is not previously published
166 although the same principle was used in a high throughput screen for mutant epimerases (Tøndervik et
167 al., 2013). For activity determination, polyM was used as substrate, meaning that all G residues
168 present after incubation with epimerases are due to enzymatic activity. Epimerase-containing
169 samples (up to 50 μ L) diluted in a buffer composed of 20 mM MOPS, 3.6 mM CaCl_2 and 100
170 mM NaCl were mixed with polyM (1 mg/mL) dissolved in the same buffer to a total volume
171 of 200 μ l and incubated at 37 $^\circ\text{C}$ for 16-18 h. 10 μ L of alginate lyase AlyA with activity 1
172 U/mL (as defined in Tøndervik et al, 2010) was then added and incubation continued at 25 $^\circ\text{C}$
173 for 4 h. AlyA cleaves both G-M and G-G linkages introduced by the epimerases. The
174 absorbance at 230 nm (A_{230}) was recorded before (T_0) and after (T_1) the addition of AlyA.
175 Lyase degradation at the indicated linkages introduces unsaturated uronic acid residues that
176 can be quantified by A_{230} , and the epimerase activity (i.e. introduction of G-residues into
177 polyM) in the samples is thus proportional to the ΔA_{230} ($T_1 - T_0$) obtained. One unit of epimerase
178 activity is defined as the amount of enzyme resulting in $\Delta A_{230} = 1$ under the described
179 conditions.

180 End-Point Epimerization

181 *Calcium Dependency* - End point epimerization for calcium dependency experiment was performed by
182 using polyM 0.25% (w/v) in 50 mM MOPS pH 6.9 with 75 mM NaCl buffer supplied with different
183 CaCl_2 concentration ranging from 1 to 8 mM. Epimerases were added in similar amounts measured by
184 activity (in U) to ensure that the results could be directly compared. The mixtures were kept at 37 $^\circ\text{C}$
185 for 48 h and the epimerization was stopped by adding EDTA to a final concentration of 4 mM. The
186 samples were purified by dialysis against 50 mM NaCl and finally against deionized water. The alginate
187 samples were partially depolymerized by two-step acid hydrolysis prior to NMR analysis (see below).

188 *Epimerization of oxidized/reduced polyM and acetylated alginate* – The same procedure as described
189 above was followed for the epimerization of oxidized/reduced polyM and acetylated alginate samples
190 except for a final concentration of 4 mM CaCl_2 in the buffer. Prior to NMR analysis acetylated samples
191 were subjected to de-acetylation by adding 0.1 M NaOH in the mixture, followed by incubation for 20
192 min at room temperature under magnetic stirring and then neutralization with HCl.

193 *Epimerization of calcium-alginate gel beads* - Epimerization was performed in 50 mM MOPS pH 6.9
194 with 75 mM NaCl, 5 mM CaCl_2 . 10 mg of alginate (in the form of gel beads) were used for each
195 epimerization reaction at 37 $^\circ\text{C}$ for 48 h in oscillating water bath. The epimerization reaction was
196 terminated and the beads dissolved with 50 mM EDTA pH 8.0. The samples were dialyzed against 50
197 mM NaCl with 5 mM EDTA first, 50 mM NaCl and finally deionized water.

198 *Epimerization of calcium-alginate gel cylinders* - Epimerization was conducted in 50 mM MOPS pH
199 6.9, 75 mM NaCl, 5 mM CaCl_2 , and three parallels were made for each enzyme. After incubation with
200 epimerases (37 $^\circ\text{C}$, 48 h in oscillating water bath), the gel cylinders were dissected in a core (diameter
201 8 mm) and external part (diameter outer circle 16 mm), and analyzed separately. A 3 mm slice was
202 removed from the top and the bottom of each cylinder to avoid overestimation of the epimerized sample
203 more exposed to the buffer. All the sections were dissolved in 100 mM EDTA and dialyzed against 10
204 mM MOPS (pH 7), 50 mM EDTA, 75 mM NaCl first, 50 mM NaCl, and finally deionized water.

205 ^1H -NMR spectroscopy

206 All the epimerized samples were subjected to two-step acid hydrolysis, which ensures an homogenous
207 depolymerization of alginate, prior to NMR analysis (Ertesvåg & Skjåk-Bræk, 1999). The pH of the

208 epimerized samples was adjusted to 5.6 followed by incubation at 95 °C for 1 h. The samples were then
209 cooled, pH adjusted to 3.8 and incubated at 95 °C for 50 min (30 min for oxidized/reduced samples)
210 followed by neutralization and freeze drying.

211 Freeze-dried samples (6-8 mg) were dissolved in 600 μ L D₂O. 3-(Trimethylsilyl)-propionic-2,2,3,3-*d*₄
212 acid sodium salt (TSP) (Aldrich, Milwaukee, WI) in D₂O (2%, 5 μ L) was added as the internal standard
213 for the chemical shift, and triethylenetetra-amine hexa-acetate (TTHA) (Sigma-Aldrich) was added as
214 calcium chelator (0.3 M, 20 μ L). ¹H-NMR spectra were recorded on BRUKER AVIIHD 400 MHz
215 equipped with 5 mm SmartProbe or with BRUKER Avance DPX 300 MHz equipped with 5 mm QNP
216 (C/H) probe or BRUKER Avance DPX 400 MHz equipped with 5 mm z-gradient DUL (C/H) probe).
217 For determination of alginate block composition the 1D ¹H spectra were recorded at 90°C. The spectra
218 were recorded using TopSpin 1.3, 2.1, 3.2 software (Bruker BioSpin) and processed and analyzed with
219 TopSpin 3.0 software (Bruker BioSpin).

220 Analysis of G-block length

221 In order to compare the epimerization patterns introduced by the epimerases on different substrates,
222 epimerized periodate oxidized mannuronate and acetylated samples were degraded by *Haliotis*
223 *tuberculata* alginate lyase which cleaves M-M and M-G linkages. The lysates (1mg/mL) were thereafter
224 analyzed by HPAEC-PAD as previously described (Aarstad, Tøndervik, Sletta & Skjåk-Bræk, 2012).
225 Apart from the oligomers with DP< 4, which stems from degraded M- and MG-blocks, the
226 chromatograms represent the chain-length distribution of G-blocks (Supplementary Material Fig S3).

227




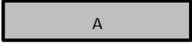
228 RESULTS AND DISCUSSION

229 Previous studies on enzymatic introduction of G-blocks in chemically modified alginates and hydrogels
230 (Sandvig et al., 2015) did not consider how the accessibility of non-epimerized regions (M/MG blocks)
231 is related to the size of the epimerases and the actual G-blocks formation. Here, selected substrates and
232 genetically engineered epimerases are used to explore the possibilities of reducing the size of the
233 enzymes in order to obtain enzymes suitable for developing improved alginate-based biomaterials.

234 The size and shape of the epimerases were elucidated by Buchinger *et. al* (Buchinger et al., 2014).
235 AlgE6 (A-R-R-R) has an elongated shape of 180 Å, while AlgE64 (A₆-R₄), which is comparable in size
236 to AlgE4 (A-R), has a maximum length around 100 Å. AlgE6A (A) measures 65 Å representing the
237 minimal active epimerase (Tab. 1). Attempts on making even smaller epimerases by reducing the β -
238 helix from the C-terminal end of the A-module from AlgE6 (AlgE6A₁₋₂₇₂ comprised of AA 1-272,
239 AlgE6A₁₋₂₉₅ comprised of AA 1-295 and AlgE6A₁₋₃₃₆ comprised of AA 1-336) resulted in non-
240 functional enzymes (data not shown). This indicates that the A-module is the minimal size for an active
241 epimerase, even though the active site is located in proximity of the N-terminus (Rozeboom et al.,
242 2008). Lack of activity for the truncated epimerases may be caused by misfolding or by their inability
243 to bind the substrate. Generally, β -helix proteins fold sequence-wise (from N-terminus to C-terminus)
244 and previous studies have shown a clear correlation between substrate-binding and introduction of G-
245 residues (Buchinger et al., 2014). Based on SAXS data in Buchinger *et. al.*, AlgE1 should conserve an
246 elongated shape of approximately 280 Å, and was included in this study as an example of a large
247 epimerase being approximately 4 times the size of AlgE6A.

248

249 **Tab 1.** Modular structure, size (overall) and molecular weight of the mannuronan C5-epimerases
 250 AlgE1, AlgE6, the A-module AlgE6A, and the hybrid enzyme AlgE64 constituted by the A-module
 251 from AlgE6 and the R-module from AlgE4. Patterns and gray tones indicate similarities or differences
 252 between the modules.

Enzyme	size ^a	Modular structure	Mw (kDa)
AlgE1	~280 Å ^b		147.2
AlgE6	~180 Å		90.2
AlgE64	~100 Å ^b		55.4
AlgE6A	~65 Å		40.0

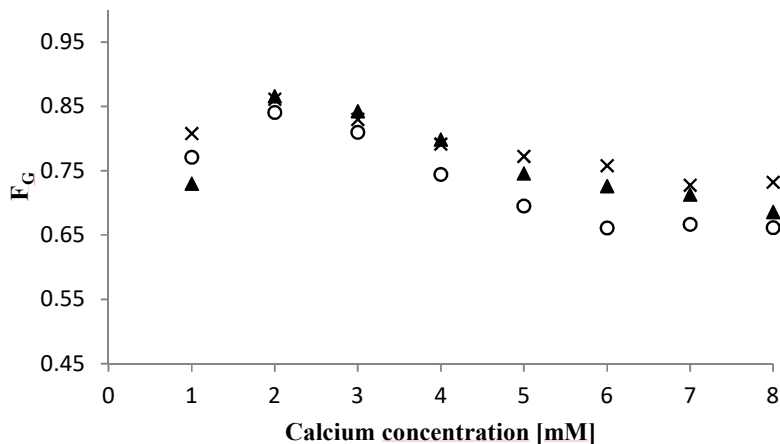
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254 ^a(Buchinger, Knudsen et al. 2014). ^bThe overall size of AlgE1 and AlgE64 are deduced from SAXS
 255 data in Buchinger et al. 2014. The calculated molecular weights are **determined** by use of ProtParam
 256 (Gasteiger E., 2005)

257

258 AlgE64 and AlgE6A are less affected by high calcium concentrations than AlgE6

259 Enzymatic activity of C5-mannuronan epimerases have previously been shown to be dependent on
 260 calcium ions, which are essential both for the A-module activity and the R-module structural stability
 261 (Aachmann et al., 2006; Rozeboom et al., 2008). It is also demonstrated that the concentration of
 262 calcium does affect the amount and distribution of guluronic acid in the polymer chain (Ertesvåg,
 263 Høidal, Skjåk-Bræk & Valla, 1998; Ertesvåg et al., 1999b; Ofstad & Larsen, 1981). Epimerization is
 264 self-limiting in two ways since the G blocks will bind calcium cooperatively making the polymer less
 265 accessible for the epimerases, and also depleting the free calcium available to the epimerases. Calcium
 266 dependency for the epimerases AlgE6, AlgE64 and AlgE6A was determined using end-point
 267 epimerization of poly mannuronic acid at different calcium concentrations (1 mM - 8 mM) **as it has**
 268 **been shown that enzymatic activity markedly decrease below 1 mM** (Skjåk-Bræk & Larsen, 1985). Fig
 269 1 reveals that the highest degree of epimerization is achieved at 2 mM for all three enzymes. The same
 270 trends are found when GG-dyads are considered (Fig S1 and S2 Supplementary materials). The degree
 271 of epimerization was not tested for calcium concentration lower than 1 mM as epimerization is a
 272 calcium-dependence reaction (Ertesvåg, Døseth, Larsen, Skjåk-Bræk & Valla, 1994). The trend in
 273 epimerization is similar for all the enzymes; however, both AlgE64 and AlgE6A seem to be more active
 274 at higher calcium concentrations than AlgE6. At calcium concentration ranging between 3 mM and 4
 275 mM, gelling formation commences and the newly formed G-blocks arisen from the epimerization
 276 reaction can form junction zones that render the substrate less accessible. As both AlgE64 and AlgE6A
 277 are smaller they might be less affected by the formation of the gel network than AlgE6.



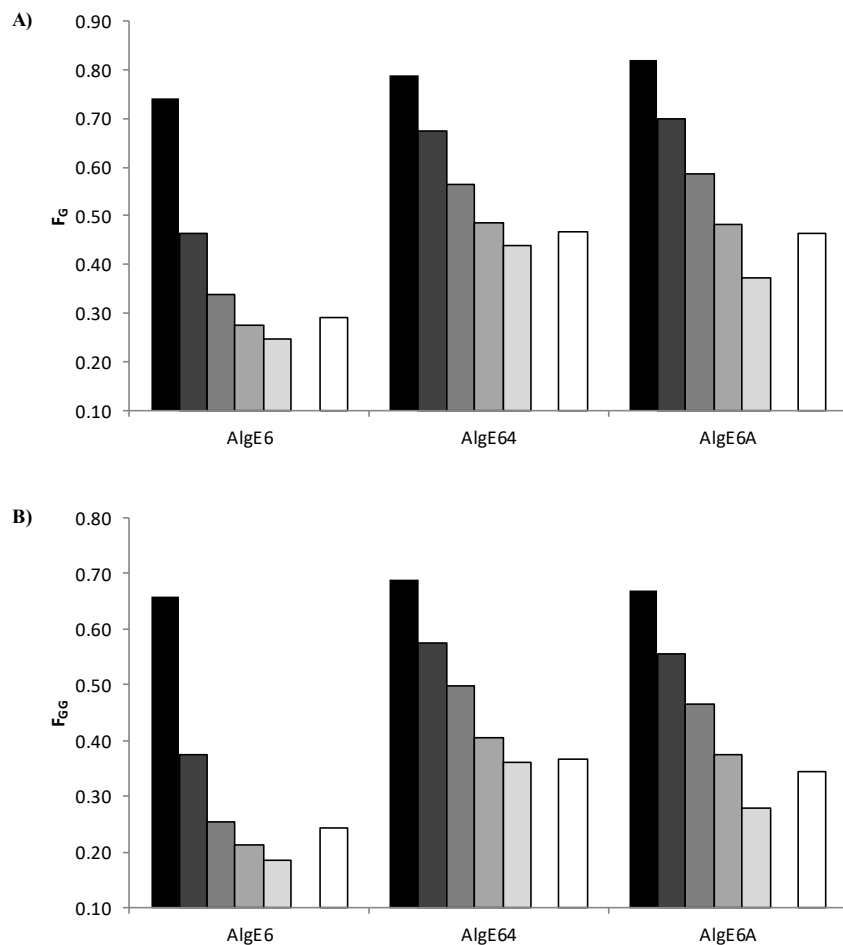
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279 **Fig 1.** Fraction of G residues (F_G) introduced in polyM by the epimerases (○) AlgE6, (×) AlgE64 and
 280 (▲) AlgE6A at different concentrations of calcium. Monad fractions F_G , where G denotes α -L-GulA,
 281 were determined from $^1\text{H-NMR}$ spectra.

282

283 Reducing the size of AlgE6 influences the epimerization of modified alginates in solution

284 Partial oxidation (Kristiansen et al., 2009) as well as acetylation (Skjåk-Bræk, 1985) have previously
 285 been shown to hinder the epimerization of alginate. However, it is not clear to which extent these
 286 modified moieties block the accessibility of epimerases to the non-epimerized flanking regions (M-
 287 /MG-blocks) in the substrate. To understand how the size of the epimerases influences their ability to
 288 epimerize modified alginates, four different oxidized samples and one acetylated substrate were
 289 examined. The three AlgE6 based epimerases were able to epimerize all the chemically modified
 290 substrates as shown in Fig 2. A clear correlation between the G-content of the epimerized samples and
 291 the degree of oxidation was found, i.e. the level of epimerization decreased with increasing degree of
 292 substrate oxidation for all enzymes. However, AlgE6 is apparently much more affected by the presence
 293 of modified residues than the smaller AlgE64 and AlgE6A indicating that these epimerases display
 294 better accessibility to the hindered substrates. Moreover, the A-module from AlgE6 seems to be more
 295 affected than AlgE64 at higher degree of oxidation. This can be a result of AlgE6A's advantage of being
 296 small in size is overshadowed by the reduction of the substrate binding surface. Consequently, it can
 297 result in too few productive binding events, which subsequently lower the overall introduction of G-
 298 residues into the modified alginate. As it was observed for the alginate with highest degree of oxidation
 299 (8%), AlgE64 R-module thus increasing the affinity to the substrate results in an improved G-formation
 300 ability.



301

302 **Fig 2.** Epimerization of oxidized and acetylated alginate samples by AlgE6, AlgE64 and AlgE6A.
 303 Monads (G content) (A) and dyads (GG content) (B) are calculated from $^1\text{H-NMR}$ spectra.
 304 Oxidized/reduced substrates with different degree of oxidation (■, 2%; ■, 4%; ■, 6%; □, 8%) were used.
 305 Starting acetylated alginate substrate showed 17% acetylation and $F_G = 0.01$ (□). PolyM is epimerized
 306 as control (■).
 307

308 AlgE6, AlgE64 and AlgE6A were further found to be active on alginate from *P. aeruginosa* with 17%
 309 acetylation (Fig. 2). Indeed, despite the number of modified residues maximum double as high for the
 310 acetylated sample compared to the samples with 8% oxidation degree, they show similar degrees of
 311 epimerization (F_G : 0.29-0.47 for acetylated samples; F_G : 0.25-0.44 for oxidized samples). Since
 312 substituted residues cannot be epimerized and there is a critical minimal number of monomers required
 313 for the productive binding of the epimerases, the distribution of modified residues is expected to
 314 influence the degree of epimerization. By using a theoretical approach the chain length distribution of
 315 M blocks between modified M residues, assuming that the modification is random, can be described
 316 with a Kuhn model:

$$317 \quad W_n = n(\alpha_0 + b)^2 \cdot (1 - (\alpha_0 + b))^{n-1} \quad (1)$$

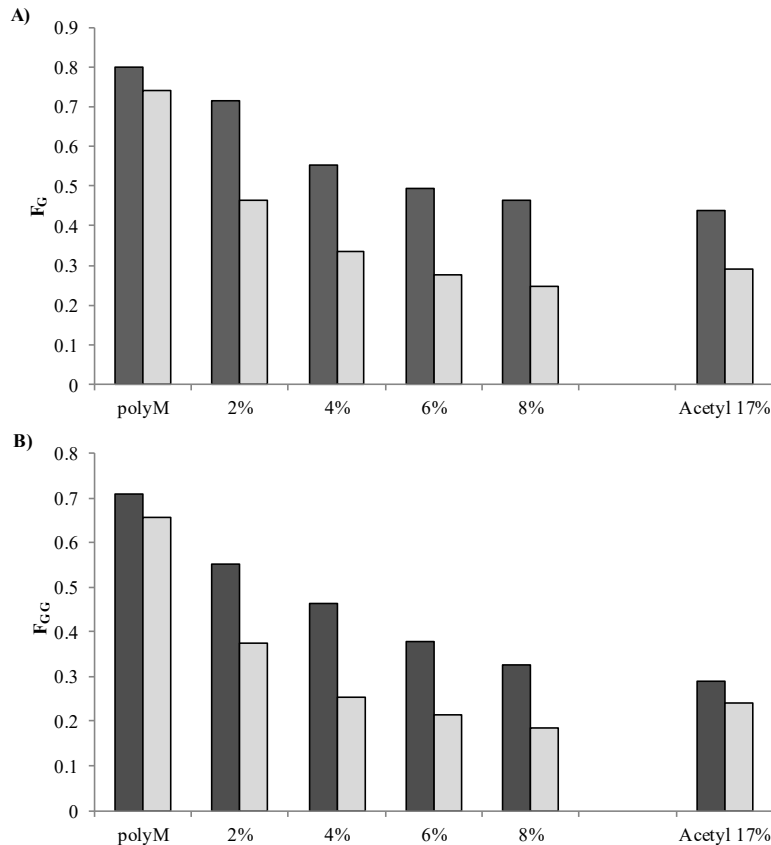
318 Where W_n is the weight fraction of a M-oligomer with chain length n , α_0 is the degree of scission of the
 319 starting material (defined as M_0/M_n where M_0 and M_n is monomer weight and number average weight
 320 of the sample respectively). Finally, b is the fraction of modified M units.

321 The yield is given by $W_n \cdot (1-b)$ to correct for fraction of the substrate which is no longer available for
322 epimerization. The distributions for periodate oxidized M and acetylated samples are shown in the
323 Supplementary material (Fig S4, S5).

324 As an example, the weight fraction of M blocks with $n > 10$ is 0.68 for the periodate oxidized M 8%
325 sample but only 0.14 for the 17% acetylated sample if the acetyl groups were randomly distributed. For
326 the other extreme, assuming all acetyl groups located together as one block in each chain, $W_{>10} = 0.75$.
327 Based on the calculations above it is suggested that the acetyl groups display a non-random distribution.
328

329 Two catalytic active modules improve the performance of larger epimerases

330 AlgE1 is larger than AlgE6 and has two catalytic active modules (A_1 and A_2). AlgE1 has previously
331 been found to form very long G-blocks (>100) compared to AlgE6 which form shorter G-blocks (~ 40)
332 when polyM substrate is epimerized, and it was therefore interesting to compare the activity of these
333 two enzymes on modified substrates (Aarstad, Strand, Klepp-Andersen & Skjåk-Bræk, 2013).
334 Surprisingly, although being substantially larger than AlgE6, AlgE1 is able to epimerize all modified
335 alginate substrates to higher G-content than AlgE6 (Fig 3). This might be due to AlgE1 being a more
336 effective G-block former than AlgE6 suggesting that AlgE1 preferentially elongates the existing G-
337 blocks while AlgE6 works in a more random fashion (Paper in preparation). Another explanation is that
338 the size of AlgE1 is large enough for the enzyme to pass over a modified residue without having to
339 dissociate from the alginate due to the overall supposedly larger substrate binding area. Accordingly,
340 when AlgE1 is compared to AlgE64 and AlgE6A, no significant differences are found for the ability of
341 epimerization of modified substrates by AlgE1, even though it is much bigger than the other two
342 enzymes.
343



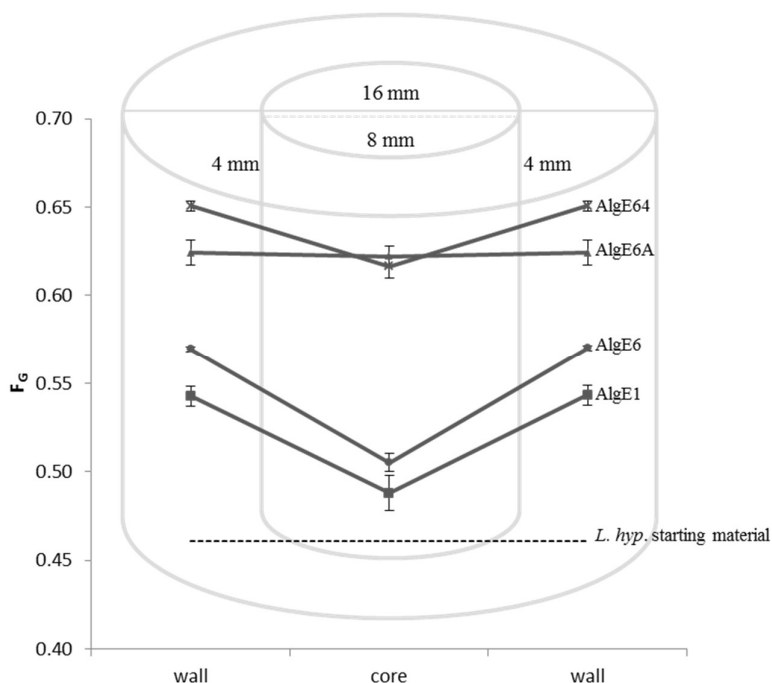
344 **Fig 3.** Epimerization of oxidized and acetylated alginate samples by AlgE1 (■) and AlgE6 (□). Monads
 345 (A) and dyads (B) are calculated from $^1\text{H-NMR}$ spectra. Oxidized/reduced substrates with different
 346 degree of oxidation (2%, 4%, 6%, 8%) were used. Starting acetylated alginate substrate (pattern fill)
 347 showed 17% acetylation and $F_G = 0.10$.
 348

349

350 Small epimerases AlgE64 and AlgE6A can easily diffuse into and epimerize a preformed gel matrix

351 AlgE1, AlgE6, AlgE64 and AlgE6A were tested on internally gelled high-M calcium-alginate cylinders
 352 (1% w/v), using the method described by Draget *et al.* (Draget *et al.*, 1990), in order to study how their
 353 size influences their action in a polymer network. Fig 4 shows the profile of the G-content in the
 354 epimerized calcium-alginate cylinders. As illustrated in Fig 4, the fraction of guluronic acid in the gel
 355 matrix (F_G) increases after treatment with all four enzymes. AlgE1, AlgE6 and AlgE64 show a gradient
 356 in the G-content which decreases from the outer wall towards the core of the cylinder, while AlgE6A
 357 gives the same degree of epimerization across the whole gel cylinder. GG-dyads content also follows
 358 the same trend (data not shown).

359



360

361 **Fig 4.** Epimerization of calcium- alginate gel cylinders by AlgE1, AlgE6, AlgE64 and AlgE6A. Gel
 362 cylinders [core: diameter 8 mm (light grey dashed line) and external part: diameter outer circle 16 mm]
 363 are prepared with 1% (w/v) *Laminaria hyperborea* leaf alginate (M_w = 219,000; F_G = 0.46), as
 364 described in the text. Monad fractions F_G are calculated from ¹H-NMR spectra. The epimerization
 365 gradient is shown from the wall towards the core of the gel cylinder. ■, AlgE1; ●, AlgE6; ▲,
 366 AlgE6A; ×, AlgE64. Values are reported as mean ± s.d. (n=3). Dashed line at the basis of the cylinder
 367 indicates G content of the starting material (*L. hyperborea* M_w = 219,000; F_G = 0.46).

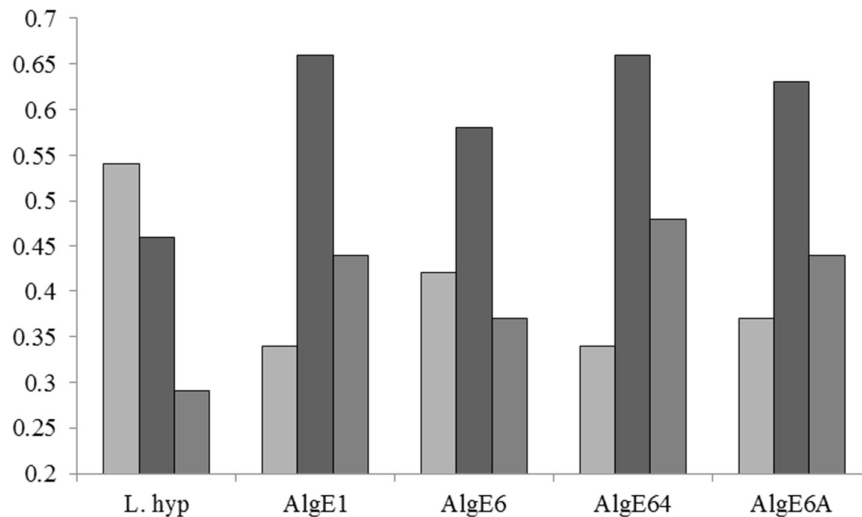
368

369 This reveals the importance of the size of the enzyme for the diffusion into the gel. Indeed, the largest
 370 enzymes, AlgE1, AlgE6 and AlgE64, are able to epimerase the external part of the cylinder, but they
 371 show reduced activity in the core of the cylinder. In fact, the epimerization of the gel core implies the
 372 entrance in the deep gel matrix, which is clearly impeded by the enzyme size. Moreover, the value of
 373 F_G and therefore the tendency of epimerization of the different enzymes in the gel matrix could provide
 374 an approximate measure of the pores of the gel. For example, AlgE1 which should show a higher F_G
 375 value compared with AlgE6 is clearly impeded by its size. Similarly, AlgE64, which benefits from a
 376 combination of higher activity, promoted by a stronger binding to the alginate substrate (Buchinger et
 377 al., 2014), together with a small size, is still slightly obstructed by its size in the core part. Pore sizes
 378 ranging from 50 Å to 1500 Å, have previously been reported in literature (Andresen, Skipnes, Smidsrød,
 379 Østgaard & Hemmer, 1977; Turco et al., 2011), however M-rich alginates form a less permeable gel
 380 than high-G alginates, which contain a more open gel network caused by the stiffness of G-blocks
 381 (Martinsen, Skjåk-Bræk & Smidsrød, 1989). Since the diffusion of molecules into and out of gel
 382 systems depends on their molecular weight, shape and charge (Kulseng, Thu, Espevik & Skjåk-Bræk,
 383 1997), it is likely that AlgE64 (100 Å) is more impeded from entering the core gel matrix because the
 384 size of the pores is relatively smaller, rather resembling the size of AlgE6A (65 Å), which more easily
 385 diffuses into the matrix.

386 To elucidate how the distance of diffusion influences on the ability for epimerization of the different
 387 enzymes, AlgE1, AlgE6, AlgE64 and AlgE6A were incubated with calcium-alginate gel beads ranging

388 in size from 250-1000 μm . The results of the epimerization with all four enzymes are summarized in
389 Fig 5. The epimerases are able to diffuse in the solution and enter the beads.

390



391

392 **Fig 5.** Epimerization of calcium- alginate beads by AlgE1, AlgE6, AlgE64 and AlgE6A. Beads are
393 made with 1% (w/v) *Laminaria hyperborea* leaf alginate (Mw = 219,000; $F_G = 0.46$), as described in
394 the text. The droplet size was in the range 250-1000 μm . Monads ($\square F_M$; $\blacksquare F_G$) and dyads (F_{GG} \blacksquare) are
395 calculated from $^1\text{H-NMR}$ spectra.
396

397 This demonstrates that the epimerases could convert M-residues present between the junctions of the
398 capsule gel matrix converting this high-M leaf alginate into high-G material. Similar epimerization
399 pattern is displayed by all four enzymes, although AlgE6 stands out as the least effective while AlgE64
400 gives the highest content of G-blocks. As observed for modified alginate substrates the epimerases
401 ability to form G-residues in small beads is probably related to the nature of the enzyme itself, as well
402 as to the size of the enzymes. However, the size of the epimerases has a considerable larger influence
403 when it comes to bigger gel matrices.

404

405 CONCLUSION

406 In this study, the ability of four mannuronan C5-epimerases differing in size to epimerize sterically
407 hindered alginate substrates were evaluated. We found that epimerization of alginates modified by
408 oxidation and acetylation depends on the size of the epimerase used, as well as on other enzyme
409 properties such as interaction with the substrate. Furthermore, for large alginate gel networks, there is
410 a clear correlation between the size of the epimerase and its ability to diffuse into the gel matrix and
411 epimerize available M- and MG-sequences. In particular, the AlgE6A-module seems to be especially
412 suited for performing *in vitro* epimerization of hindered alginate substrates. Important technological
413 applications within biomaterials would involve mannuronan C5-epimerases to construct novel
414 biomaterial by chemo-enzymatic strategies and to introduce additional G-blocks into alginates in the
415 hydrogel state.

416

417

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423

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