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## 1 Background

Helsgaun's implementation of the Lin-Kernighan algorithm (LKH) is an effective heuristic solver for the Traveling Salesman Problem (TSP).

SINTEF's VRP solver Spider has a flexible and generic rich model that supports a variety of industrial cases and VRP variants in the literature. The algorithm is basically a combination of Iterated Local Search and Variable Neighborhood Search, utilizing a large repertoire of constructors, local search operators and diversifiers that have been designed to accommodate the rich VRP model. For details, see [1] and [2].

The research described in this report had two main objectives:

- to investigate the quality of the individual tours of VRP solutions from Spider
- to extend LKH to a solver for the TSPTW


## 2 The Lin-Kernighan algorithm with time windows

The basis for the TSPTW solver presented here is Helsgaun's implementation 2.0.3 of the LinKernighan algorithm (LKH), see [3], [4] and [5] for code and documentation. To simplify the extension, some features of the LKH algorithm were removed. A test to check time window feasibility was added before the each suggested move. The removed features do not have a big impact on performance according to a limited computational study on TSP instances with few cities. Many of the features can be relatively easily rewritten to accommodate time window constraints in an efficient way.

Here follows a description of the Lin-Kernighan algorithm LKH the way it works with the selected input parameters. More details can be found in [4] and [5]. With other input arguments the algorithm may work slightly differently.

1. A number of independent runs (default: 100) are done, where we search for a solution with lowest possible cost in each run. After each run, we try to merge the solution from the run with the currently best solution, see [5] for details.
2. Each run consists of a certain number (default: the number of nodes in the problem) of trials.
3. In the beginning of each trial we choose an initial tour. We start out in a random node $\mathrm{n}_{1}$, then we pick $n_{2}, n_{3}$ etc, such that $n_{1}-n_{2}-n_{3}$-etc becomes our initial tour. When we choose a new node $n_{i}$, we give priority to candidate edges (see 6 .), edges that belongs to the currently best tour and edges with alpha value equal to 0 (see 6 .).
4. After we have chosen our initial tour, we try to improve the tour by the Lin-Kernighan heuristics. When we have improved the initial tour, we try to improve this tour by merging it with the currently best tour.
5. The Lin-Kernighan heuristics alternates between doing sequential and non-sequential moves, as long as improvements can be done. A sequential move consists of several submoves of length $\leq \mathrm{k}$, where each submove is sequential, feasible (i.e. performing the move gives us one closed tour containing all nodes once) and the accumulated gain along the move is positive, but where the cost reduction obtained by doing the move is not necessarily positive. See [5] for details.
6. Candidate edges: Each node has a number of other nodes associated with it through so called candidate edges. An edge is a candidate edge if it is likely that the edge is part of the final tour. For each edge we calculate the minimum length of a 1-tree containing the specified node, minus the length of the network's minimum 1-tree, and this is the edge's alpha value. We look at an edge's alpha value to determine whether it is a candidate edge or not. We also adjust the candidate set when we have improved a tour, such that an edge
is more likely to become a candidate edge if it belongs to the two currently best tours. The candidate set is reset between each run, but saved between each trial.

Relative to LKH, the changes in LKHTW are as follows:

1. The solution from each run is not merged with the currently best solution. There are fewer runs because of more determinism/less randomness. Otherwise this part of the algorithm is unchanged.
2. Unchanged, except that fewer trials are normally performed for the same reason as described in 1.
3. As the initial tour needs to be feasible (i.e. satisfy the time windows), this part of the algorithm had to be changed. The assumption is that the sequence of nodes in the input file is feasible. This sequence determines the initial tour in each trial.
4. Unchanged, except that the tour returned from the Lin-Kernighan method is not merged with the currently best tour.
5. The LKHTW algorithm does only sequential moves. Before we perform each sequential move, there is a test checking whether the move satisfies the time windows. If the move satisfies the time windows, it is performed, otherwise it is rejected, and we continue to search for feasible sequential moves.
6. Unchanged.

The possible and necessary input parameters for LKHTW are different from the input parameters to LKH:

- All node distances must be Euclidean, and the problem must be 2D.
- The problem file, containing all city locations in LKH, must also contain the time window constraints in LKHTW. The file consists of 6 columns: The first column describes the number of the node, the second and third columns describe the $x$ and $y$ coordinates, the fourth and fifth columns describe the beginning and end of the feasible time window, whereas the last column describes the service time.

Some of the input parameter choices not possible in LKHTW are easy to include by making small changes in the code.

## 3 Integrating LKHTW and Spider

The Spider code is modified such that it is possible to improve a solution by calling LKHTW. An option "lkhtw" has been added to the menu, and when choosing this option, each tour in the currently best Spider solution is sent to LKHTW. Each tour in a Spider solution is a TSP with time windows, and can therefore be improved by LKHTW. The solution obtained by Spider is used as a starting solution in LKHTW. After LKHTW has tried to improve the tours, the solution from LKHTW is transported back to Spider, such that we can continue to improve this solution with Spider.

The program only supports VRPs where

1. all orders are either pickup orders or delivery orders
2. each time constraint is a single time interval
3. the city locations are given by $x$ and $y$ coordinates, and all distances are 2D Euclidean distances
4. the time it takes to travel between two places has the same numeric value as the distance between the places
5. there are no waiting costs - the cost function only consists of the distance traveled, plus an additional cost for each tour
6. there is only one possible location for each task

It is possible to allow multiple time windows, non-Euclidean distances and variable speed with relatively small changes in the code and algorithm, i.e. it is relatively easy to remove the requirements 2, 3 and 4 .

## 4 Computational experiments

The input parameters to Spider were:
-ins -rel -two 0 -rar 100111 -rem 1 -cro 10 -nex 101150.
The input parameters to LKH that did not take default value were:

- PATCHING_C = 3. The maximum number of disjoint cycles to be patched in an attempt to find a feasible and gainful move.
- PATCHING_A $=2$. The maximum number of disjoint alternating cycles to be used for patching.
- RUNS $=3$. The number of runs (see 2.1 ) were set to 3 .
- MAX_TRIALS=10. The number of trials per run (see 2.2 ) were set to 10 .

Four different combined optimization methods were developed and investigated:

- opt1. The input solution was optimized for 8 times 300 seconds with Spider ( $=40$ minutes altogether), using Spider's tiop function to interrupt the optimization each 5 minutes.
- opt2. Same as opt1, except that the currently best solution from Spider is optimized with LKHTW after the 40 minutes of optimization with Spider.
- opt3. Same as opt1, except that currently best solution from Spider is optimized every 5 minutes with LKHTW. Every 5 minutes the solution is sent from Spider to LKHTW, LKHTW improves the solution, and Spider continues to optimize the solution that was found by LKHTW. The optimization with LKHTW comes in addition to the optimization with Spider, so the total optimization time is above 40 minutes.
- opt4. Same as opt3, except that LKHTW improves the solution from Spider after every 100 seconds of optimization with Spider, instead of after 300 seconds ( 5 minutes).

Three different sets of problem instances were investigated:

1. One set of 30 data files where all the cities have time windows, and the time windows are predominantly narrow. The 30 instances are the first instance in each of the six problem classes in Gehring and Homberger's well known VRPTW benchmark over five different sets corresponding to number of customers (200, 400, 600, 800, 1000). The average number of orders per tour in the best known solution was between 10 and 56 .
2. One set of 30 data files, where none of the cities had time windows. Except for the time windows the problem data (the number of cities, the number and capacity of the vehicles, the location of the cities etc.) were identical to the problem data described in 1.
3. One set of 27 data files, where the time windows were wider than for the files described in 1 , or where only a certain percentage of the cities had time windows. Five of the instances from Set 1: RC1_8, R1_6, C2_4, RC2_2 and RC2_4 were selected. For each of these instances, derived instances with six different time window characteristics were generated (except for R1_6, where only three variants were generated). Time window width varied between 3,5 and 7 on a scale from 1 to 7 ( 7 meaning wide time windows), and the number of cities that had time window constraints varied between $25 \%, 50 \%$ and $75 \%$. The time
window width was 1 in the cases where only some of the cities had time windows, and all the cities had time constraints in the cases where the time windows were wide.

## 5 Results

In Appendix 1, there are three tables describing the result for each of the three problem data sets, see Table 5.1, Table 5.2 and Table 5.3. The different columns in the tables have this meaning:

- Case. The name of the corresponding Gehring and Homberger case. If the name has only 2 numbers in it, it means that the cities do not have any time constraints. The second number in each name gives the number of cities divided by 100 , for example are there 400 cities in the case with name C2_4_1.
- Orders with TW. The percentage of the orders that have time window constraints.
- TW width. Gives the width of the time windows on a scale from 1 to 7 , with 7 meaning wide time windows and 1 meaning narrow time windows.
- Best known solution. The best known solution to the given case.
- opt1, opt2, opt3, opt4. Gives the optimization method used, see "4 Computational experiments" for description.
- Distance. Gives the distance corresponding to the value of the objective function after the optimization has been performed. Includes only the traveling distance, not the cost associated with the number of tours.
- Avg orders per tour. The average number of orders per tour in the solution.
- Relative improvement. Gives the relative improvement of the cost function when using optx compared to opt1 ( $x=2,3$, and 4).
- Time. Gives the CPU time it took to perform the optimization, in seconds.
- LKHTW improvement. Gives the number of different starting tours that was given to LKHTW during the optimization, and the number of times LKHTW managed to improve the initial tour it was given.


## Data set 1: Problems with narrow time windows

Table 5.1 shows that LKHTW does not manage to improve solutions from Spider in cases where the time windows are narrow and all the cities have time constraints.

## Data set 2: Problems without time windows

Table 5.2 illustrates that LKHTW can be used to improve problems without any time windows on the cities. On average, the improvement is $0.21 \%$.

- opt2 gave a better result than opt1 in 25 of the 30 runs. The solution was on average $0.21 \%$ better when using opt2 compared to opt1, and the maximum improvement was $0.838 \%$.
- opt3 gave better results than opt1 in 20 of 30 cases, gave a worse result in 9 cases, and gave the same result in one case. The average improvement was $0.25 \%$, with an estimated standard deviation of 0.016 . Assuming the relative difference of the solutions with opt3 and opt1 has a normal distribution, $[-0.0026,0.0076]$ is a $90 \%$ confidence interval for the relative improvement.
- There was no significant difference between the results for random, clustered and random/clustered problems.
- The improvement by using opt2 instead of opt1 was larger for problems with many cities. The average improvement was $-0.028 \%, 0.22 \%, 0.25 \%, 0.27 \%$ and $0.30 \%$ for problems with $200,400,600,800$, and 1000 cities, respectively.
- The improvement by using opt2 instead of opt1 was larger for problems that had long and few tours, compared to problems with more and shorter tours. There are 15 problems where the average number of cities per tour in the optimal solution is between 10 and 12 ,
there are 5 problems where the same number is between 33 and 37 cities, and 10 problems where the number is between 50 and 56 cities. In these cases the average improvement was $0.029 \%, 0.39 \%$, and $0.40 \%$, respectively.
For the opt3 runs, the number of cases where LKHTW was able to improve the tour it got from Spider, was observed. LKHTW improved the tours more often when the number of cities was large, and when the tours were long. The fraction of the times LKHTW managed to improve the Spider solution was $9 / 21$ ( $43 \%$ ), $16 / 34$ ( $47 \%$ ), 23/33 ( $70 \%$ ), 22/33 ( $67 \%$ ), and 19/30 ( $63 \%$ ) for problems with 200, 400, 600, 800 and 1000 cities respectively. The similar fractions were $34 / 73$ ( $47 \%$ ), 17/24 ( $70.8 \%$ ) and $38 / 54(70.4 \%$ ) for problems with $10-12,33-37$ and $50-56$ cities per tour in average, respectively. See table 5.2 for details.

Data set 3: Problems with wide or few time windows
LKHTW may improve solutions from Spider in cases where few of the cities have time constraints, or where the time windows are wide:

- LKHTW improves the solutions from Spider more if the time windows are wide. The travelling distance when using opt2 was averagely $0.019 \%$ less than when using opt1 for the problems with the widest time windows (width 7). For problem data with width 5 and width 3 the average improvement was $0.0088 \%$ and $0.0006 \%$ respectively. LKHTW improved the solution from Spider in 3/4, 3/4 and $1 / 4$ cases for time window widths 7, 5 and 3 respectively. When using opt3 LKHTW improved the solution from Spider in 15/22, $13 / 23$ and $4 / 19$ cases for time window widths of 7,5 , and 3 , respectively.
- LKHTW improves the solution from Spider more if not all the orders have time constraints. The solutions from opt2 were averagely $0.21 \%$ less for the data sets where $25 \%$ of the cities had time window constraints. The similar number for data sets where $50 \%$ and $75 \%$ of the cities had time constraints was $0.00098 \%$ and $0.00344 \%$. LKHTW improved the solution from Spider in $5 / 5,1 / 5$, and $1 / 5$ of the cases for the problem sets where respectively $25 \%, 50 \%$, and $75 \%$ of the orders had time windows. When comparing opt1 and opt3, the similar numbers were $21 / 34,8 / 37$ and $2 / 34$ respectively.

See Table 5.3 for detailed results.

## 6 Conclusion

LKHTW is a generalized version of the Lin-Kernighan Heuristic for TSP that can be used to improve solutions of TSP/VRP problems with time windows. Four new methods that combine the heuristics of SINTEF's VRP solver Spider with the LKHTW for optimization of individual routes have been developed. Experimental investigation show that LKHTW can improve the results from Spider in cases where the time windows are wide, or in cases where only some of the cities have time constraints.

## 7 References

[1] Hasle G., O. Kloster: Industrial Vehicle Routing Problems. Chapter in Hasle G., K-A Lie, E. Quak (eds): Geometric Modelling, Numerical Simulation, and Optimization. ISBN 978-3-540-68782-5, Springer 2007.
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[3] Helsgaun K.: Helsgaun's implementation of Iterated Lin-Kernighan, http://akira.ruc.dk/~keld/research/LKH/
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[5] Helsgaun K.: An Effective Implementation of K-opt Moves for the Lin-Kernighan TSP Heuristic. Datalogiske skrifter (Writings on Computer Science) no. 109 (2006). Roskilde University, 2007.

## Appendix 1. Detailed experimental results

Table 5.1. Result of the runs with data set 1.

| Case | Best known <br> solution | Opt1 <br> Num- <br> ber of <br> tours |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Table 5.2. Result of the runs with data set 2.

| Case | Opt1 |  |  | Opt2 |  |  | Opt3 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Distance | Number of tours | Avg orders per tour | Distance | Relative improvement (\%) | Time (s) | Distance | Relative improvement (\%) | Time (s) | LKHTW improvement |
| C1_2 | 2584.132 | 18 | 11.1 | 2583.563 | 0.0220 | 2411 | 2582.336 | 0.0695 | 2493 | 0/3 |
| C1_4 | 6814.015 | 37 | 10.8 | 6810.379 | 0.0534 | 2416 | 6837.298 | -0.3417 | 2519 | 2/6 |
| C1_6 | 13953.718 | 56 | 10.7 | 13942.566 | 0.0799 | 2429 | 13923.584 | 0.2160 | 2630 | 2/3 |
| C1 8 | 24383.616 | 72 | 11.1 | 24372.371 | 0.0461 | 2441 | 24257.181 | 0.5185 | 2714 | 2/4 |
| C110 | 40279.442 | 90 | 11.1 | 40262.988 | 0.0409 | 2443 | 40180.915 | 0.2446 | 2730 | 1/3 |
| C2_2 | 1494.266 | 6 | 33.3 | 1494.266 | 0 | 2406 | 1485.004 | 0.6198 | 2453 | 2/3 |
| C2_4 | 3293.729 | 11 | 36.4 | 3276.265 | 0.5302 | 2418 | 3208.438 | 2.5895 | 2496 | 4/7 |
| C2_6 | 6696.678 | 17 | 35.3 | 6670.680 | 0.3882 | 2416 | 6605.315 | 1.3643 | 2570 | 4/4 |
| C2_8 | 10063.562 | 22 | 36.4 | 9989.517 | 0.7358 | 2434 | 10086.242 | -0.2254 | 2600 | 4/6 |
| C210 | 15350.952 | 28 | 35.7 | 15304.798 | 0.3007 | 2434 | 15332.498 | 0.1202 | 2964 | 3/4 |
| R1_2 | 2930.257 | 18 | 11.1 | 2930.257 | 0 | 2404 | 2916.610 | 0.4657 | 2460 | 1/4 |
| R1_4 | 7355.765 | 37 | 10.8 | 7355.765 | 0 | 2415 | 7467.987 | -1.5256 | 2505 | 3/6 |
| R1_6 | 16213.517 | 55 | 10.9 | 16213.517 | 0 | 2420 | 16249.421 | -0.2214 | 2584 | 4/5 |
| R1_8 | 29018.181 | 73 | 11 | 29016.349 | 0.0063 | 2433 | 29017.068 | 0.0038 | 2631 | 3/5 |
| R110 | 44383.062 | 92 | 10.9 | 44358.310 | 0.0558 | 2434 | 44409.677 | -0.0600 | 2658 | 3/7 |
| R2_2 | 1626.348 | 4 | 50 | 1626.348 | 0 | 2405 | 1626.348 | 0 | 2456 | 2/3 |
| R2_4 | 3464.082 | 8 | 50 | 3462.992 | 0.0315 | 2407 | 3406.073 | 1.6746 | 2485 | 3/4 |
| R2_6 | 6638.056 | 12 | 50 | 6627.388 | 0.1607 | 2420 | 6587.559 | 0.7607 | 2509 | 4/7 |
| R2_8 | 11057.492 | 15 | 53.3 | 10995.036 | 0.5648 | 2422 | 11034.284 | 0.2099 | 2683 | 4/5 |
| R210 | 16665.491 | 19 | 52.6 | 16551.261 | 0.6854 | 2425 | 16524.609 | 0.8454 | 2896 | 5/7 |
| RC1_2 | 2858.039 | 19 | 10.5 | 2856.916 | 0.0393 | 2406 | 2847.586 | 0.3657 | 2456 | 2/5 |
| RC1_4 | 7463.856 | 37 | 10.8 | 7462.210 | 0.0221 | 2416 | 7466.348 | -0.0334 | 2515 | 1/6 |
| RC1_6 | 15398.261 | 56 | 10.7 | 15395.315 | 0.0191 | 2429 | 15306.199 | 0.5979 | 2624 | 3/6 |
| RC1_8 | 27826.810 | 74 | 10.8 | 27822.552 | 0.0153 | 2442 | 27946.018 | -0.4284 | 2687 | 5/7 |
| RC110 | 43245.758 | 91 | 11 | 43233.826 | 0.0276 | 2448 | 43664.373 | -0.9680 | 2766 | 2/3 |
| RC2_2 | 1522.735 | 4 | 50 | 1521.073 | 0.1091 | 2404 | 1626.348 | -6.8044 | 2456 | 2/3 |
| RC2_4 | 3210.806 | 8 | 50 | 3189.128 | 0.6751 | 2431 | 3193.324 | 0.5445 | 2543 | 3/5 |
| RC2_6 | 6197.925 | 12 | 50 | 6145.991 | 0.8379 | 2423 | 6036.489 | 2.6047 | 2536 | 6/8 |
| RC2_8 | 10096.730 | 15 | 53.3 | 10073.173 | 0.2333 | 2415 | 9915.143 | 1.7985 | 2591 | 4/6 |
| RC210 | 15162.124 | 18 | 55.6 | 15060.667 | 0.6692 | 2511 | 14785.030 | 2.4871 | 3034 | 5/6 |
| Average |  |  |  |  | 0.2117 |  |  | 0.2498 |  |  |

## (a) SINTEF

Table 5.3. Result of experiments with data set 3 .

| Case | Orders with TW | TW width | Best know solution |  | Opt1 |  |  |  | Opt2 |  |  | Opt3 |  |  |  | Opt4 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Number of tours | Distance | Distance | Time <br> (s) | Number of tours | Avg orders per tour | Distance | Relative improve -ment (\%) | $\begin{aligned} & \text { Time } \\ & \text { (s) } \end{aligned}$ | Distance | Relative improvement (\%) | $\begin{aligned} & \text { Time } \\ & \text { (s) } \end{aligned}$ | LKHT <br> W <br> improve -ment | Distance | Relative improvement (\%) | Time <br> (s) | LKHT W im-provement |
| $\begin{aligned} & \text { RC1_81 } \\ & 0 \\ & \hline \end{aligned}$ | 100\% | 7 | 72 | 31766,56 | 29869.08 | 2403 | 75 | 10.7 | 29868.96 | 0.00043 |  | 30176.76 | -1.030 | 2535 | 1/5 | 30106.035 | -0.7933 | 2760 | 1/5 |
| C2_410 | 100\% | 7 | 11 | 4115,46 | 3782.494 | 2401 | 13 | 30.8 | 3782.274 | 0.0058 | 2407 | 3750.384 | 0.848905 | 2413 | 3/3 | 3834.72 | -1.38073 | 2432 | 4/8 |
| $\begin{aligned} & \text { RC2_21 } \\ & 0 \\ & \hline \end{aligned}$ | 100\% | 7 | 4 | 2015,60 | 2011.006 | 2401 | 6 | 33.3 | 2011.006 | 0 |  | 2011.651 | -0.03207 | 2406 | 3/6 | 2011.006 | 0 | 2418 | 2/7 |
| $\begin{aligned} & \hline \mathrm{RC} 2 \_41 \\ & 0 \\ & \hline \end{aligned}$ | 100\% | 7 | 8 | 4311,59 | 4480.97 | 2401 | 9 | 44.4 | 4477.898 | 0.069 | 2401 | 4455.565 | 0.566953 | 2444 | 8/8 | 4543.750 | -1.40104 | 2494 | 6/14 |
| $\begin{aligned} & \hline \mathrm{RCl}_{-}{ }_{8} \\ & 8 \end{aligned}$ | 100\% | 5 | 72 | 33188,75 | 30297.3 | 2401 | 75 | 10.7 | 30295.22 | 0.0069 |  | 30420.12 | -0.40536 | 2526 | 4/7 | 30390.253 | -0.30679 | 2803 | 2/8 |
| C2_4_8 | 100\% | 5 | 12 | 3787,08 | 3960.268 | 2401 | 14 | 28.6 | 3959.293 | 0.025 |  | 3914.328 | 1.160023 |  | 3/4 | 3943.854 | 0.414467 | 2435 | 3/9 |
| $\begin{aligned} & \text { RC2_2_ } \\ & 8 \end{aligned}$ | 100\% | 5 | 4 | 2293,35 | 2207.706 | 2400 | 6 | 33.3 | 2207.706 | 0 | 2400 | 2196.441 | 0.510258 | 2414 | 1/5 | 2200.797 | 0.312949 | 2437 | 0/6 |
| $\begin{aligned} & \text { RC2_4- } \\ & 8 \end{aligned}$ | 100\% | 5 | 8 | 4848,87 | 4948.691 | 2401 | 11 | 36.4 | 4948.506 | 0.0037 |  | 4919.085 | 0.598249 | 2443 | 5/7 | 4821.6468 | 2.567221 | 2511 | 6/18 |
| $\begin{aligned} & \begin{array}{l} \text { RC1_8_ } \\ 6 \end{array} \\ & \hline \end{aligned}$ | 100\% | 3 | 72 | 34849,96 | 31624.18 | 2403 | 76 | 10.5 | 31623.42 | 0.0024 |  | 31556.1 | 0.215263 | 2498 | 0/5 | 31546.169 | 0.246666 | 2694 | 3/14 |
| C2_4_6 | 100\% | 3 | 12 | 3875,94 | 3928.153 | 2401 | 13 | 30.8 | 3928.153 | 0 |  | 3893.692 | 0.877288 | 2413 | 1/3 | 3988.476 | -1.53565 | 2435 | 3/9 |
| $\begin{aligned} & \text { RC2_2_ } \\ & 6 \end{aligned}$ | 100\% | 3 | 4 | 2975,13 | 2508.735 | 2401 | 7 | 28.6 | 2508.735 | 0 | 2402 | 2517.651 | -0.3554 | 2415 | 0/5 | 2504.776 | 0.157809 | 2452 | 1/5 |
| $\begin{aligned} & \text { RC2_4_ } \\ & 6 \\ & \hline \end{aligned}$ | 100\% | 3 | 8 | 5863,56 | 5530.885 | 2401 | 13 | 30.8 | 5530.885 | 0 |  | 5470.788 | 1.086571 | 2425 | 3/6 | 5463.144 | 1.224777 | 2472 | 3/13 |
| $\begin{aligned} & \hline \mathrm{RC1}_{-} 8_{-} \\ & 4 \\ & \hline \end{aligned}$ | 25\% | 1 | 72 | 28363,65 | 28481.53 | 2402 | 75 | 10.7 | 28473.27 | 0.029 |  | 28503.46 | -0.07699 | 2615 | 2/5 | 28736.436 | -0.89497 | 3017 | 2/3 |
| R1_6_4 | 25\% | 1 | 54 | 15947,03 | 16776.15 | 2401 | 57 | 10.5 | 16775.25 | 0.0054 |  | 16797.27 | -0.1259 | 2533 | 3/5 | 16592.912 | 1.092241 | 2802 | 8/12 |
| C2_4_4 | 25\% | 1 | 11 | 3865,45 | 3830.122 | 2401 | 14 | 28.6 | 3808.118 | 0.57 |  | 3810.054 | 0.52396 | 2413 | 5/8 | 3850.574 | -0.53397 | 2437 | 5/11 |
| $\begin{aligned} & \mathrm{RC} 2 \_2 \\ & 4 \end{aligned}$ | 25\% | 1 | 4 | 2043,05 | 1890.548 | 2400 | 7 | 28.6 | 1890.476 | 0.0038 |  | 1884.256 | 0.332814 | 2407 | 3/4 | 1878.330 | 0.646268 | 2417 | 2/10 |
| $\begin{aligned} & \text { RC2_4- } \\ & 4 \end{aligned}$ | 25\% | 1 | 8 | 3635,04 | 3803.872 | 2401 | 11 | 36.4 | 3787.682 | 0.43 |  | 3777.044 | 0.705281 | 2441 | 8/12 | 3797.131 | 0.177214 | 2532 | 4/8 |
| $\begin{aligned} & \text { RC1_8_ } \\ & 3 \\ & \hline \end{aligned}$ | 50\% | 1 | 72 | 30608,16 | 29721.37 | 2402 | 76 | 10.5 | 29719.92 | 0.0049 |  | 29904.21 | -0.61516 | 2557 | 3/6 | 29842.179 | -0.40647 | 2894 | 6/10 |
| R1_6_3 | 50\% | 1 | 54 | 17216,16 | 18124.88 | 2401 | 56 | 10.7 | 18124.88 | 0 |  | 18102.11 | 0.125656 | 2465 | 2/7 | 18041.737 | 0.458745 | 2633 | 3/9 |
| C2_4_3 | 50\% | 1 | 11 | 4109,88 | 3951.172 | 2401 | 14 | 28.6 | 3951.172 | 0 |  | 3991.529 | -1.02139 |  | 0/5 | 3991.529 | 0.263719 | 2439 | 3/11 |
| $\begin{aligned} & \hline \mathrm{RC} 2 \_2 \\ & 3 \end{aligned}$ | 50\% | 1 | 4 | 2043,05 | 2252.373 | 2401 | 8 | 25 | 2252.373 | 0 |  | 2251.127 | 0.055319 | 2407 | 1/5 | 2245.374 | 0.310739 | 2420 | 0/5 |
| RC2_4 | 50\% | 1 | 8 | 4958,74 | 4762.827 | 2401 | 14 | 28.6 | 4762.827 | 0 |  | 4728.368 | 0.723499 | 2428 | 2/14 | 4757.419 | 0.113546 | 2480 | 2/7 |


| 3 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \mathrm{RCl}_{2} \mathrm{R}_{-} \end{aligned}$ | 75\% | 1 | 72 | 33361,67 | 30784.62 | 2402 | 77 | 10.4 | 30784.62 | 0 |  | 30725.64 | 0.191573 | 2500 | 1/6 | 30934.64 | -0.48734 | 2704 | 2/8 |
| R1 62 | 75\% | 1 | 54 | 19147,38 | 19727.74 | 2402 | 59 | 10.2 | 19724.35 | 0.017 |  | 19720.48 | 0.036796 | 2453 | 0/4 | 19722.639 | 0.025857 | 2453 | 0/7 |
| C2_4_2 | 75\% | 1 | 12 | 3929,89 | 4057.531 | 4802 | 14 | 28.6 | 4057.531 | 0 |  | 4027.316 | 0.744665 | 4824 | 0/11 | 4040.104 | 0.429498 | 4865 | 0/13 |
| $\begin{aligned} & \mathrm{RC} 22_{-}^{2} \\ & 2 \end{aligned}$ | 75\% | 1 | 5 | 2825,24 | 2495.908 | 2401 | 8 | 25 | 2495.908 | 0 | 2402 | 2495.908 | 0 | 2436 | 0/6 | 2500.853 | -0.19812 | 2421 | $0 / 5$ |
| $\begin{aligned} & \text { RC2_4- } \\ & 2 \end{aligned}$ | 75\% | 1 | 9 | 6355,59 | 5509.967 | 2391* | 15 | 26.7 | 5509.967 | 0 |  | 5592.915 | -1.50542 | 2427 | 1/7 | 5573.353 | -0.9689 | 2478 | 2/15 |
| Average |  |  |  |  |  |  |  |  |  | 0.043 |  |  | 0.153 |  |  |  | -0.017 |  |  |

*One of the Spider runs was interrupted 10 seconds too early.

